HARYANA POWER GENERATION CORPORATION LIMITED



RGTPP HISAR (2X600 MW)

PART - E

TENDER DRAWINGS

SECTION - VI

FOR

FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE

BIDDING DOCUMENT NO.: 31/CE/PLG/RGTPP/FGD-250

HARYANA POWER GENERATION CORPORATION LIMITED



RGTPP HISAR (2X600 MW)

PART - E

TENDER DRAWINGS

SECTION - VI

FOR

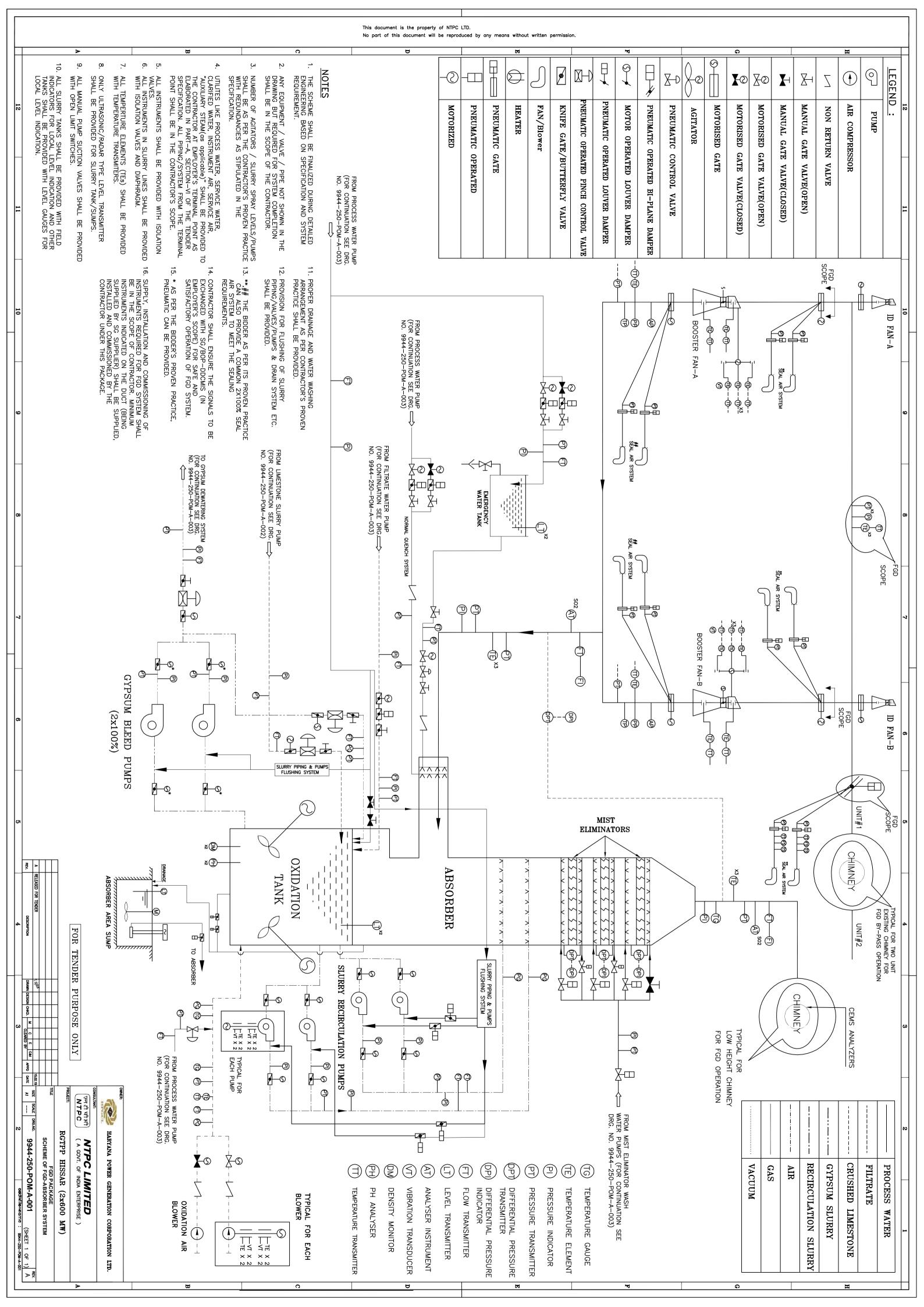
FLUE GAS DESULPHURISATION (FGD) SYSTEM PACKAGE

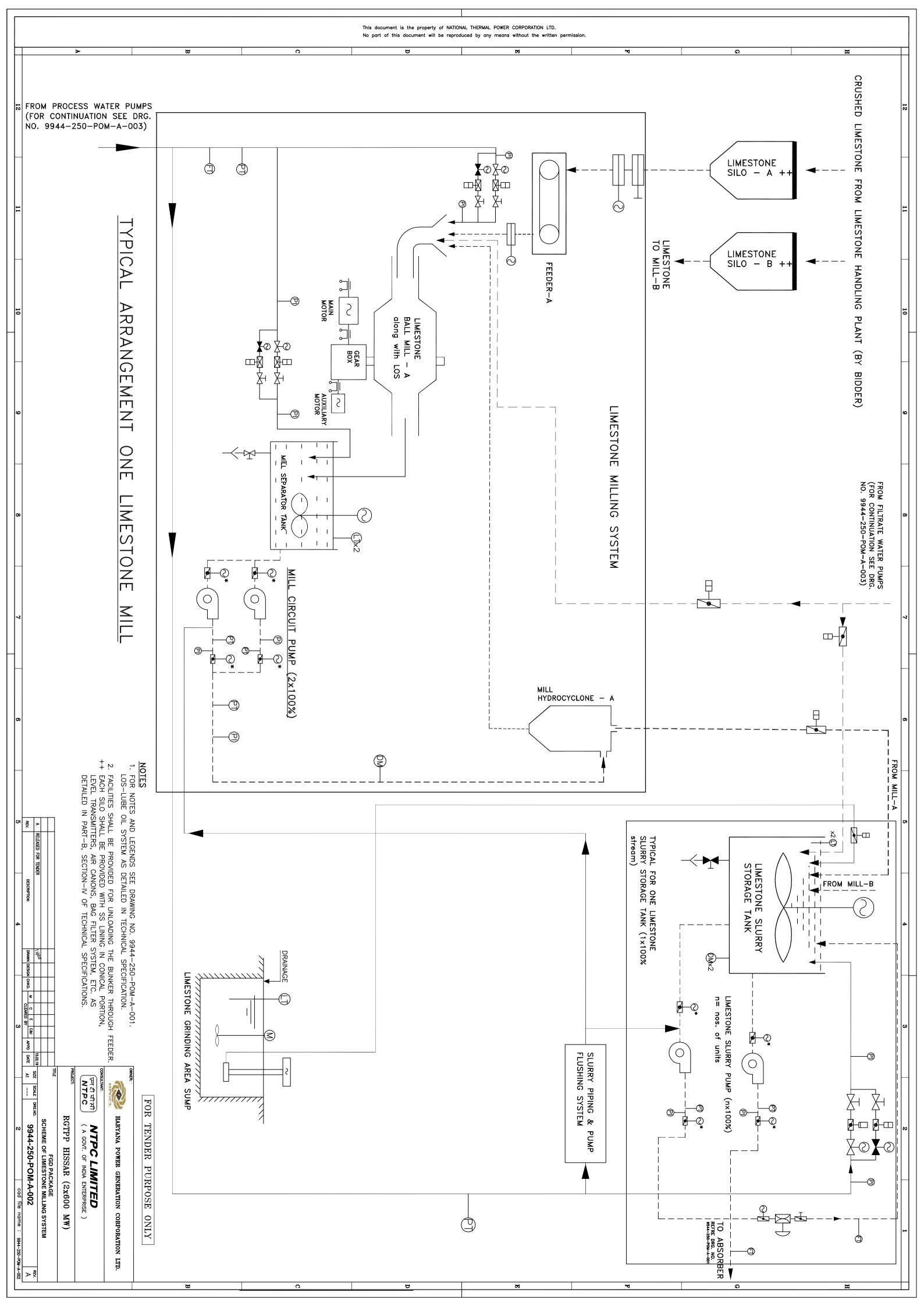
BIDDING DOCUMENT NO.: 31/CE/PLG/RGTPP/FGD-250

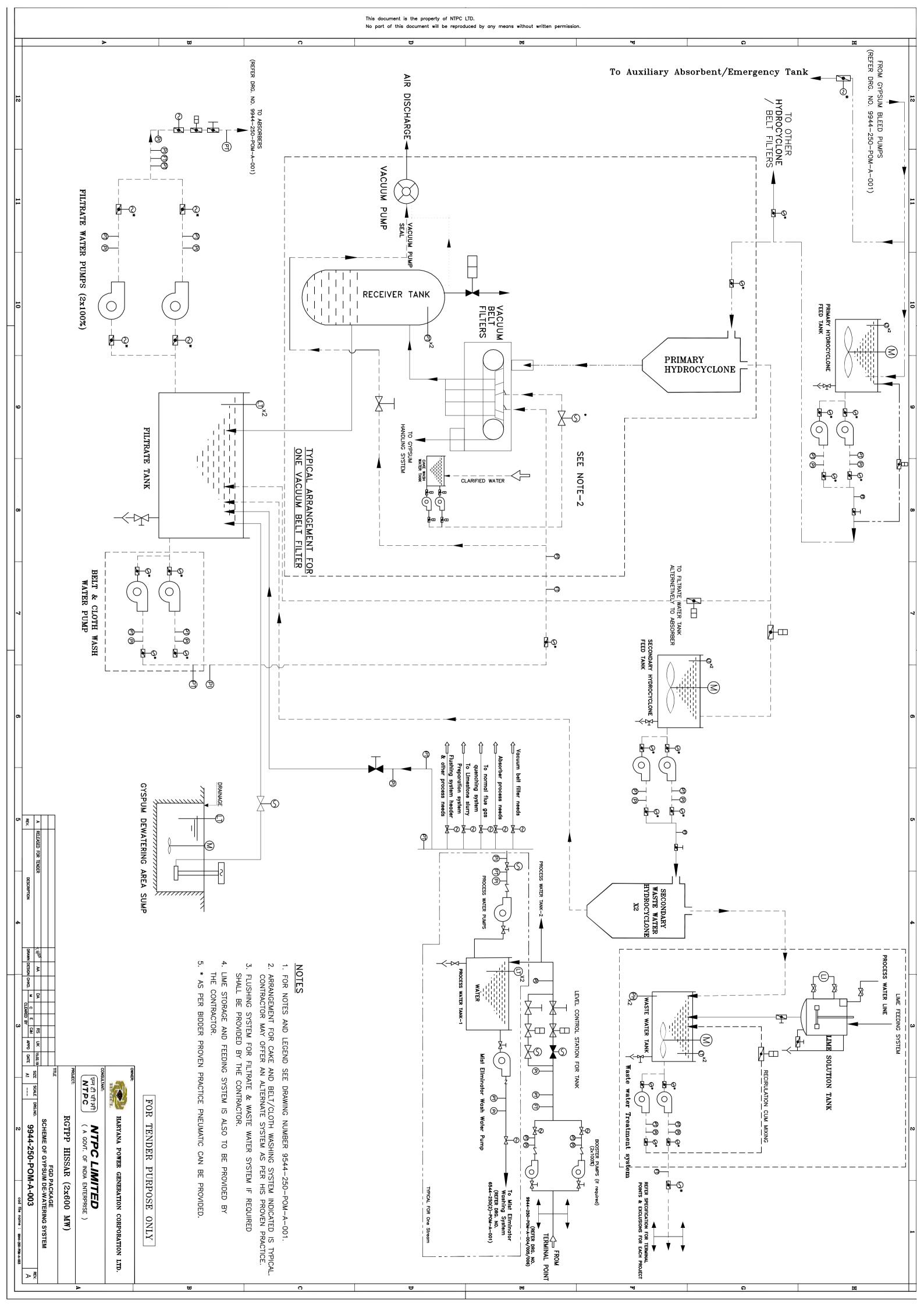
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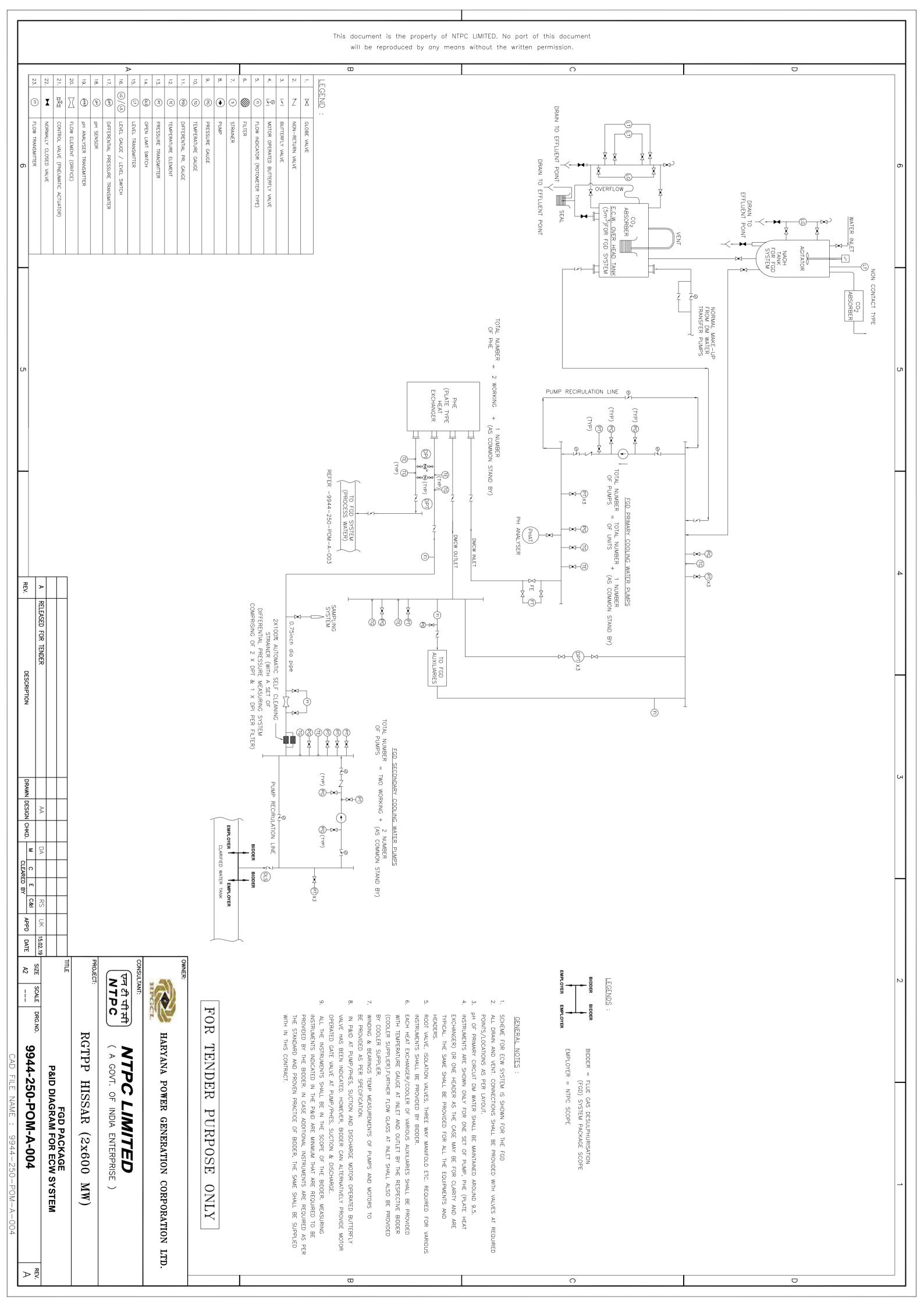
CLAUSE NO.	HPG		TENDER DRAWIN	NG LIST						
1.00.00	APPLI	CABLE DRAWIN	GS							
	require	ments specified here ckage shall be as	and forming part of the ein. The scope and termi identified in these dray	nal points	of the equipment to b	e furnished	d under			
	(A)	SCHEMES								
	S.No	Drawings Title		Drawin	gs No.	No. Sheets	of			
	1)	Scheme of Absor	rber system	9944-25	0-POM-A-001	1				
	2)	Scheme of Lime	stone Milling system	9944-25	0-POM-A-002	1				
	3)	Scheme of Gyps	um De-watering system	9944-25	0-POM-A-003	1				
	4)	P&ID Diagram f FGD	for ECW System of	9944-25	0-POM-A-004	1				
	5)	Limestone Flow	Diagram	9944-25	0-POM-A-005	1				
	6)	Gypsum Flow D	iagram	9944-25	0-POM-A-006	1				
	7)	Compressed Air	System	9944-25	0-POM-A-007	1				
	8)	HVW/MWN Spr	ray System	9944-25	0-POM-A-008	1				
FLUE GAS D		X600 MW) RISATION (FGD) CKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. 31/CE/PLG/RGTPP/FGD-250 TENDER DRAWING LIST							

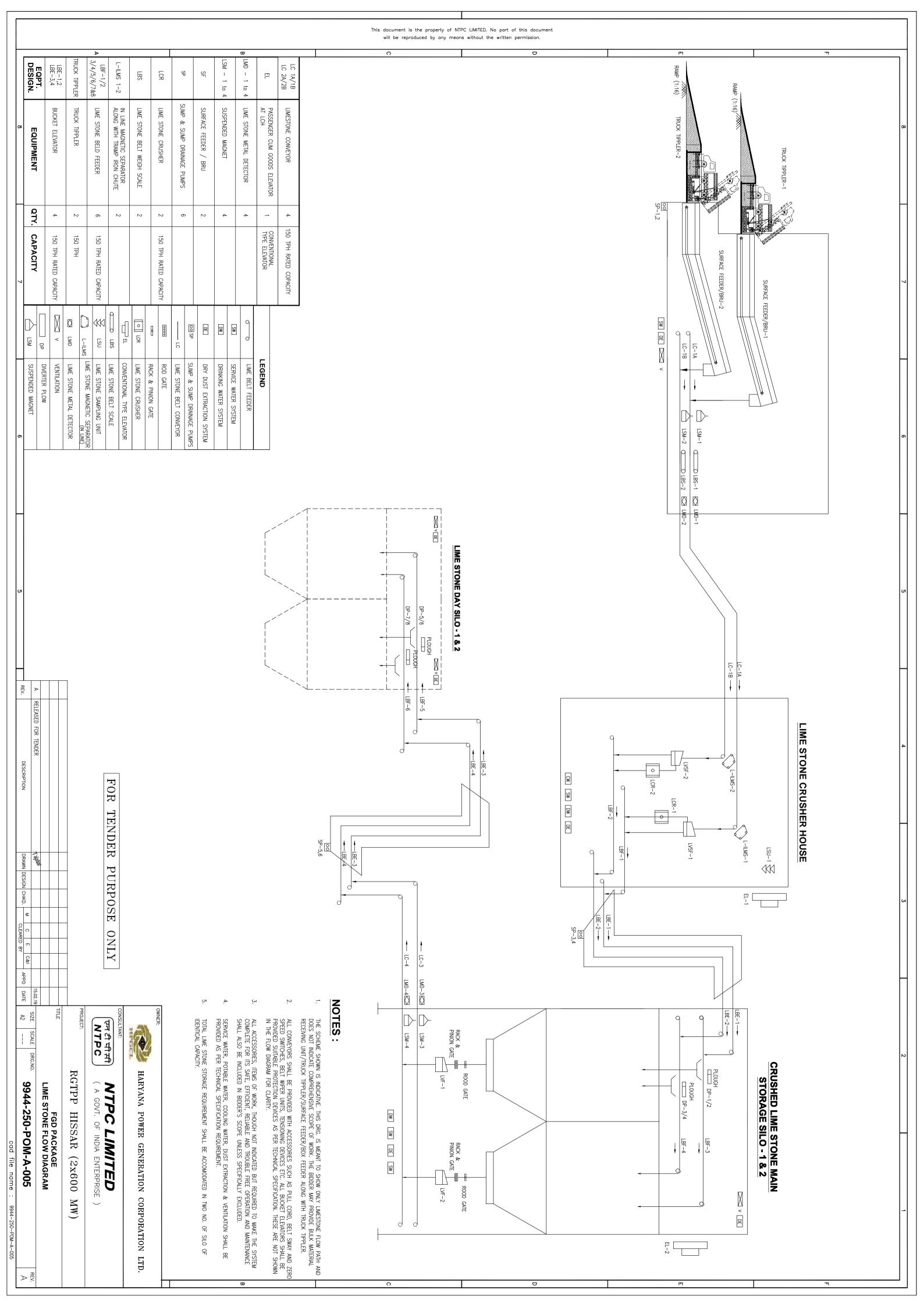
CLAUSE NO.	HPC	EL.	TENDER DRA	WING LIST									
	(B)	CONTROL & IN	STRUMENTATIO	N									
	Sl. No.	Drawings Title		Drawings N		o. of heets							
	1.	Standard configura control system	ation diagram for	0000-151-P0	000-151-POI-A-013 1								
	2.	G.A. of Junction E	Box	0000-999-P	OI-A-017 1								
	3.	Instrumentation ca grounding scheme cabinets/panels/Po	for	0000-999-P	OI-A-019A 2								
	4.	Scheme of 24V DC Power supply 0000-999-POI-A-019B 1 system											
	5.	Scheme for Uninte Supply System	erruptible Power	0000-999-P	OI-A-019C 1								
	6.	Instrumentation/cocabling diagram	ontrol/power supply	0000-101/10)2-POI-A-021 3								
	7.	Instrument Source	Connection details	0000-999-Pe	OI-A-035 1	4							
	8.	Typical GA of Loc Enclosure, purging transmitter		0000-999-P0	OI-A-036 1								
	9.	Interfacing of actu	ators	0000-999-P	OI-A-063 1								
	10.	Interfacing of field instruments/Electr Interface		0000-999-P0	OI-A-065 1	5							
	(C)	ELECTRICAL											
	(1)	Electrical single li FGD Package– H		9944-250-PO	E-J-001 Rev1								
	Note: All the above drawings are indicative of Employer's requirements to enable the Bidder to make a suitable offer. All variations/alternations shall be clearly brought out in the technical deviation schedule with implications, if any. Such variations may be acceptable, after assessment of its implication and shall be subjected to the Employer's approval. However, the flexibility of operation and maintenance desired by the schemes and layouts shall be binding. Electrical drawings (except Electrical single line diagram) are attached with respective Electrical Chapters in Part B, Section VI.												
FLUE GAS D	•	X600 MW) RISATION (FGD) CKAGE	TECHNICAL SPECIFICATION SECTION – VI BID DOC. NO. 31/CE/PLG/RGTPP/FGD-250 PART-E TENDER DRAWING PAGE 2 OF										

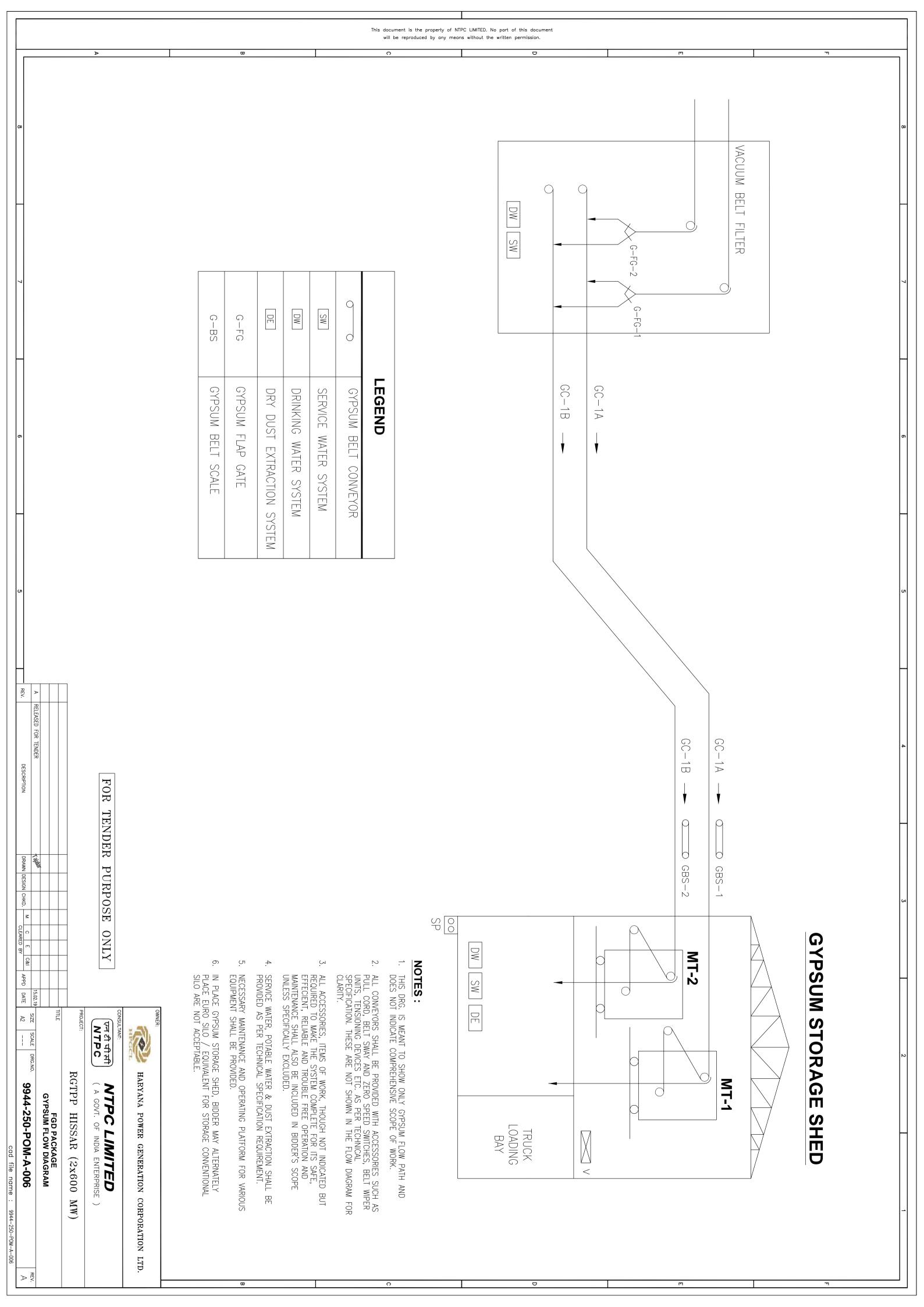


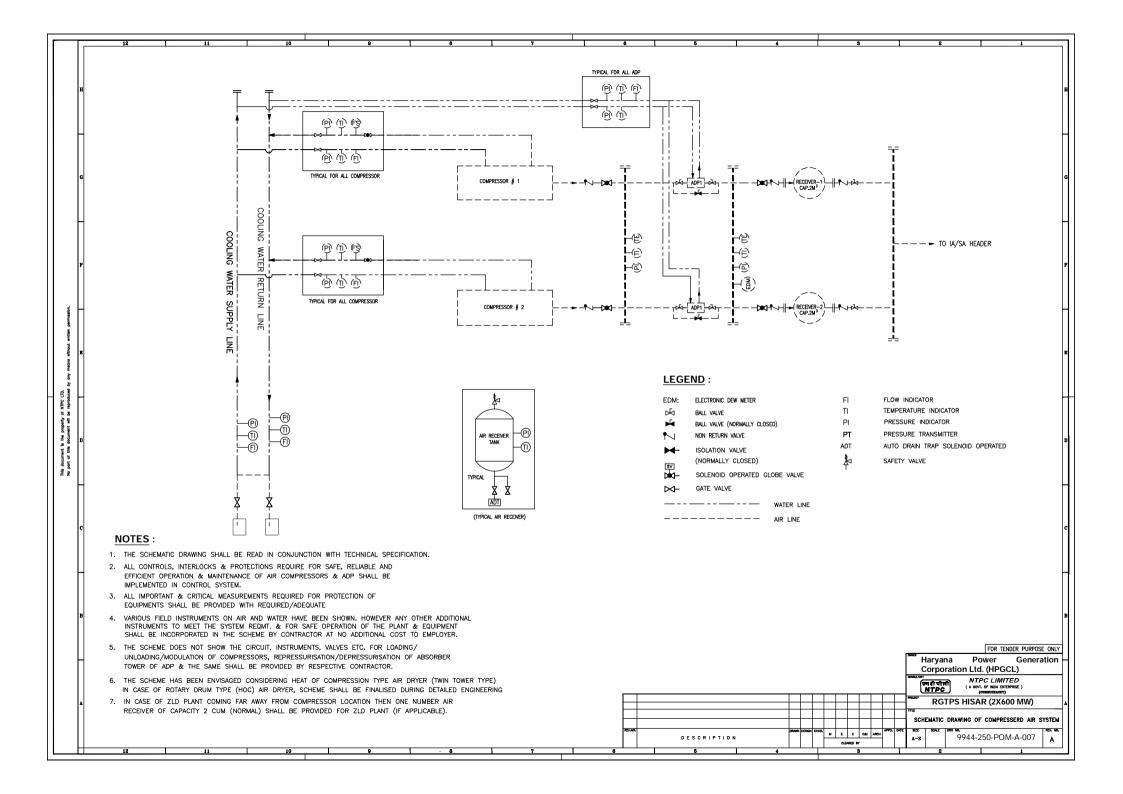


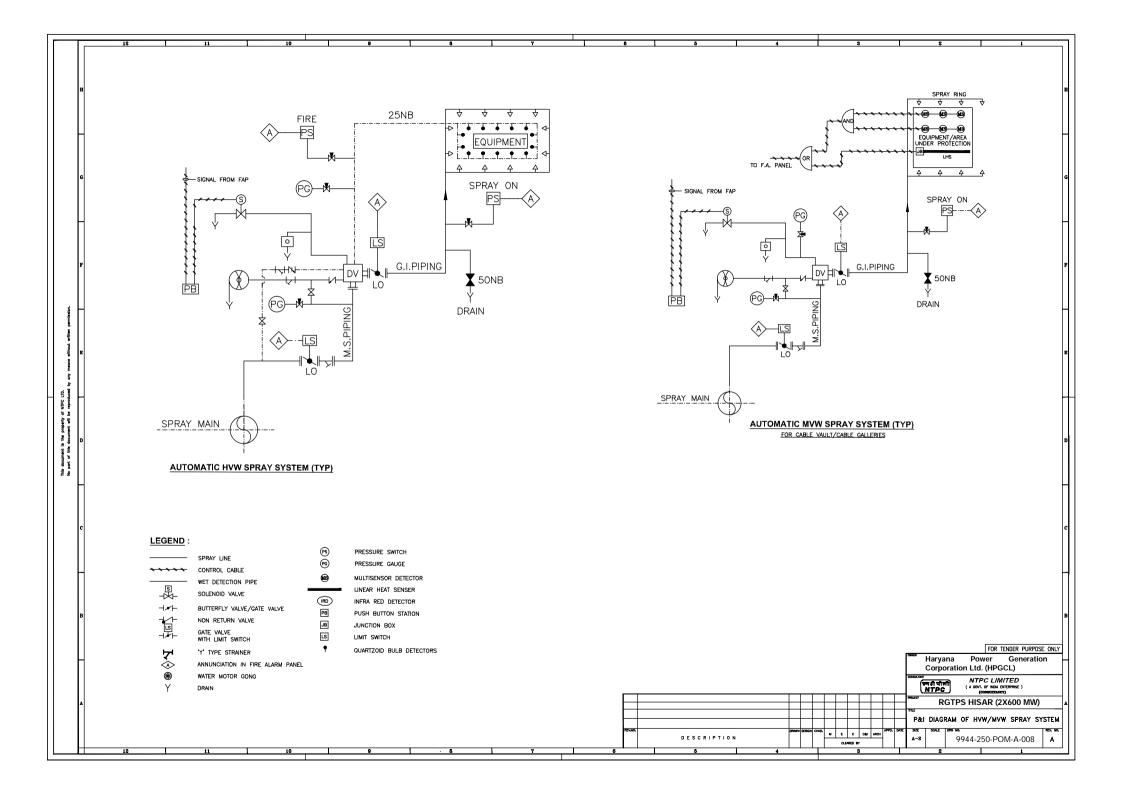


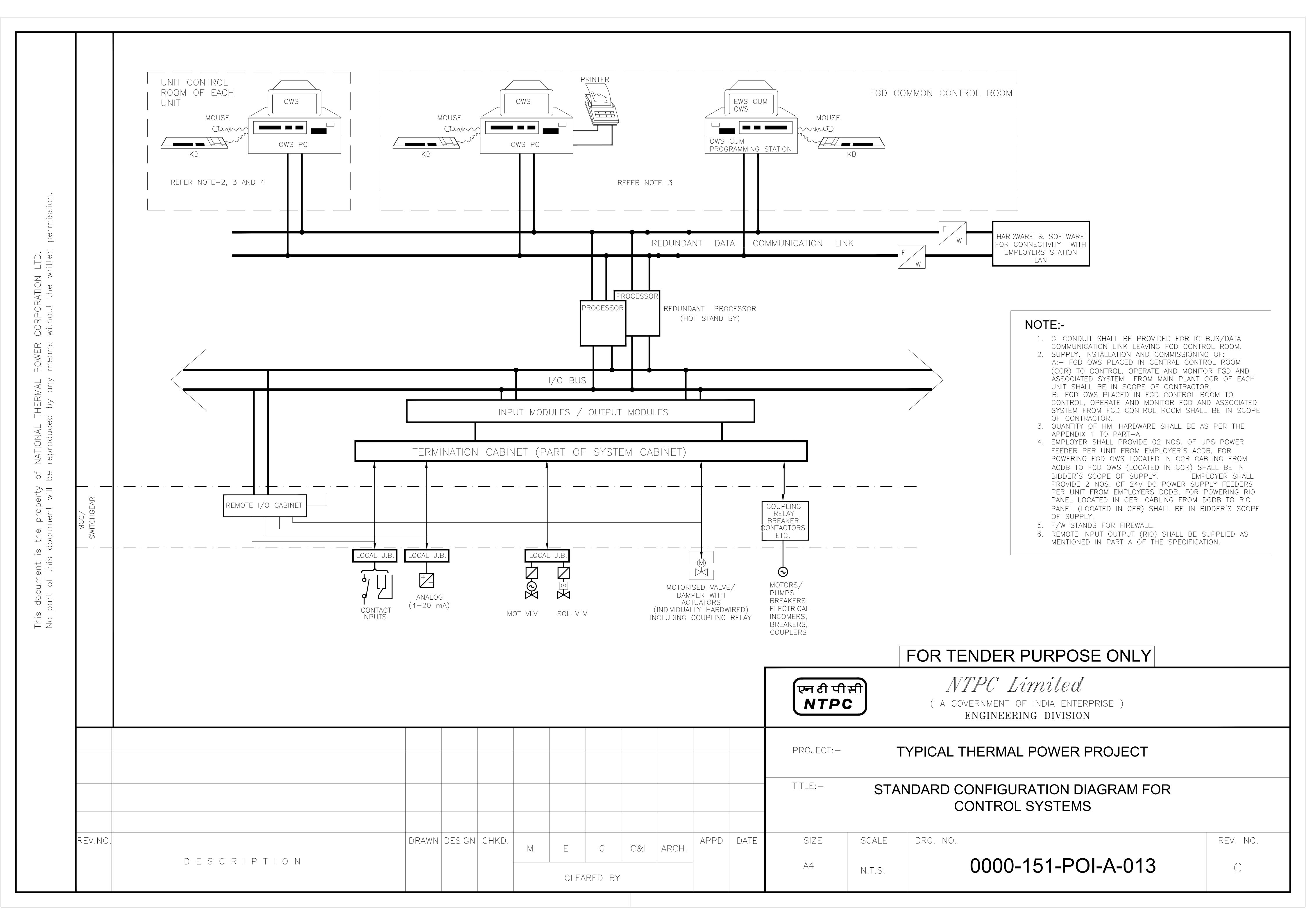


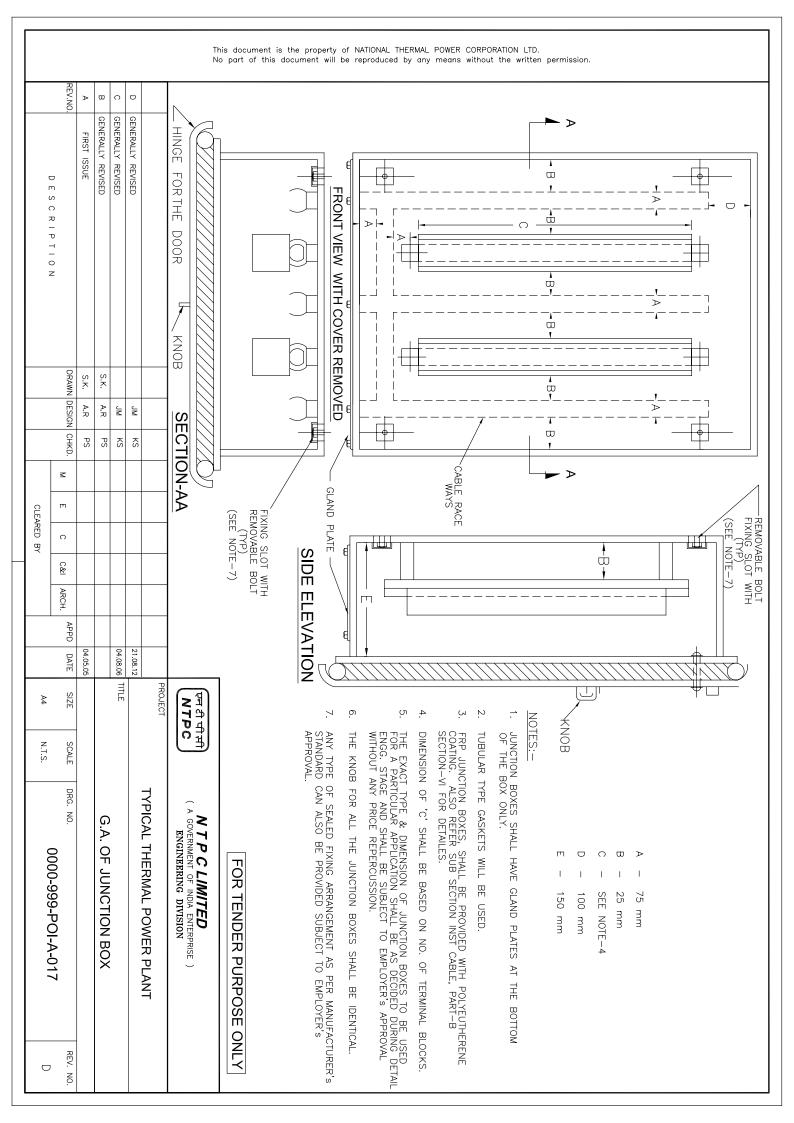


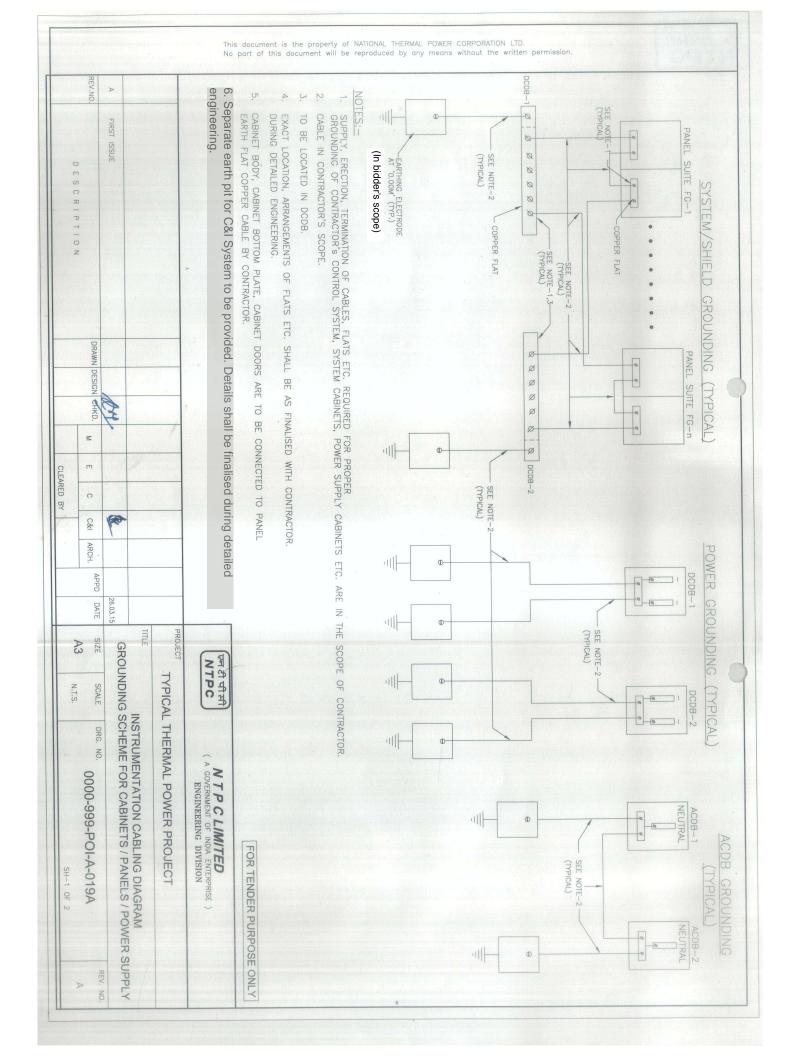




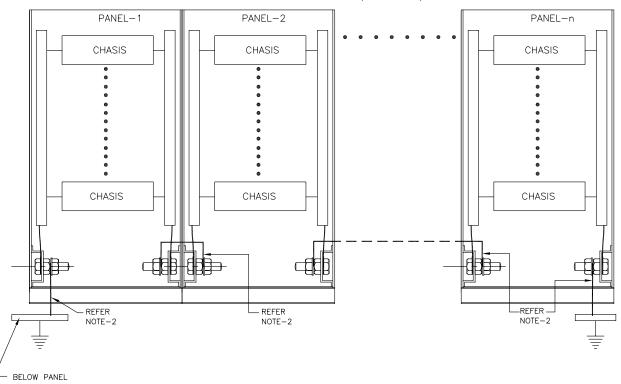








GROUNDING FOR EACH ROW OF PANELS (TYPICAL)



NOTES:-

- 1. SUPPLY, ERECTION, TERMINATION OF CABLES, FLATS ETC. REQUIRED FOR PROPER GROUNDING OF CONTRACTOR'S CONTROL SYSTEM, SYSTEM CABINETS, POWER SUPPLY CABINETS ETC. ARE IN THE SCOPE OF CONTRACTOR.
- 2. CABLE IN CONTRACTOR'S SCOPE.
- 3. TO BE LOCATED IN DCDB.
- 4. EXACT LOCATION, ARRANGEMENTS OF FLATS ETC. SHALL BE AS FINALISED WITH CONTRACTOR. DURING DETAILED ENGINEERING.

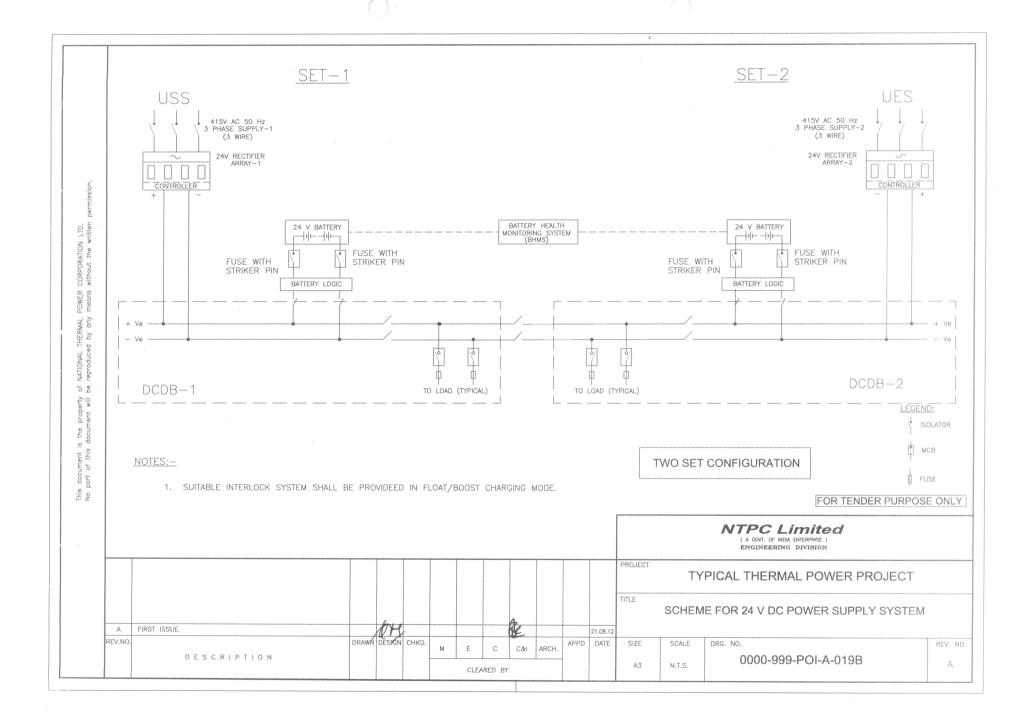
5. CABINET BODY, CABINET BOTTOM PLATE, CABINET DOORS ARE TO BE CONNECTED TO PANEL FARTH FLAT COPPER CABLE BY CONTRACTOR

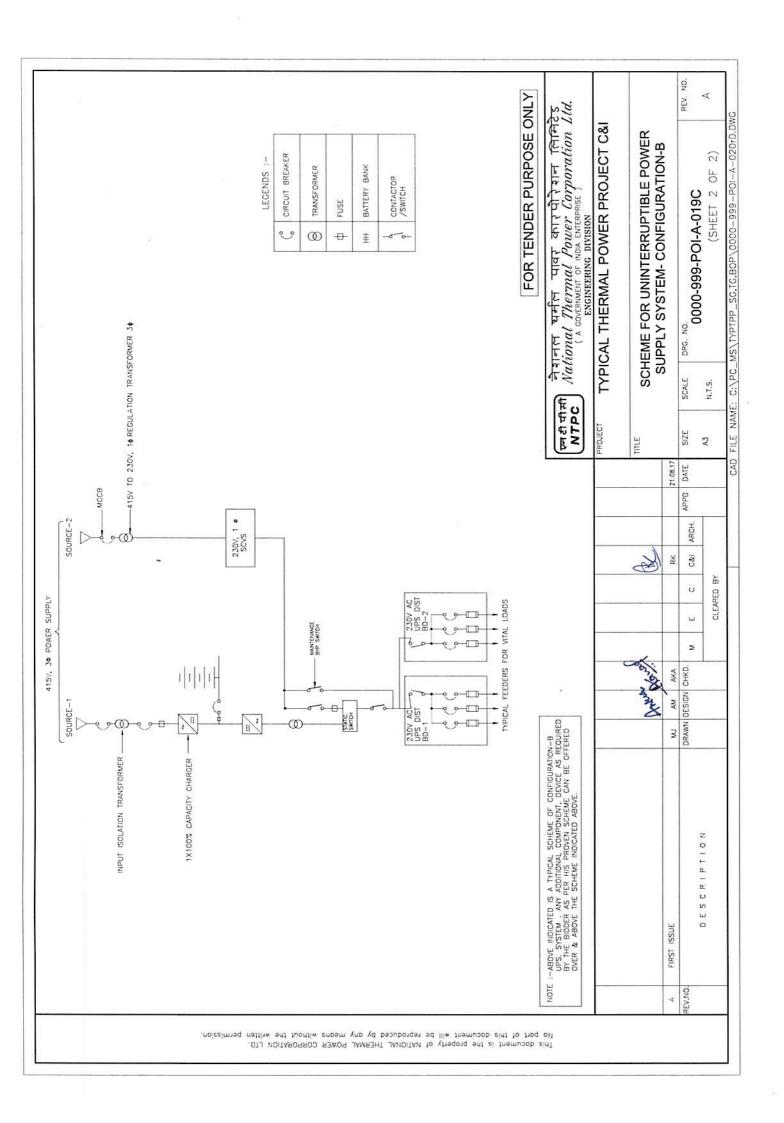
FOR TENDER PURPOSE ONLY

NTPCIMITED

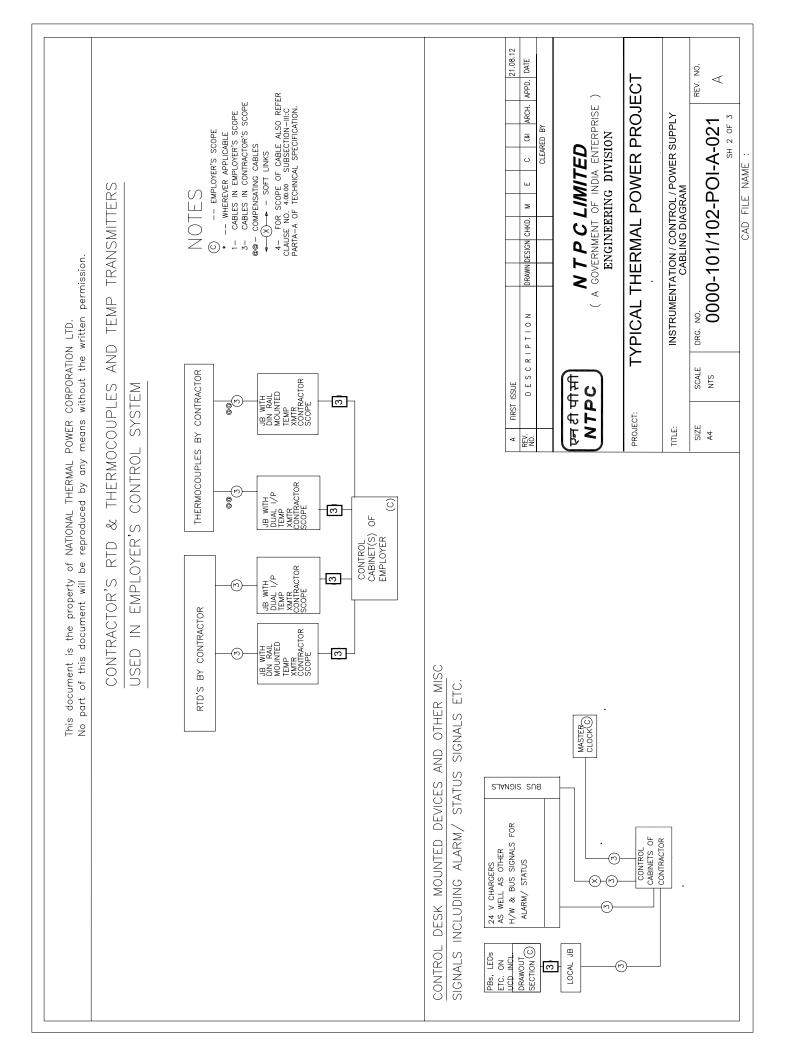
	EARTH FLAT COFFER CABLE BY CONTRACTOR.											\ \(\mathbb{N}\)	TPC	(A GOVERNMENT OF INDIA ENTERPRISE) ENGINEERING DIVISION	
												PROJECT	TYPICAL	. THERMAL POWER PROJECT	
												TITLE	IN	ISTRUMENTATION CABLING DIAGRAM	
А	FIRST ISSUE										21.08.12	GROU	NDING SO	CHEME FOR CABINETS / PANELS / POWER SUPPL'	Υ
REV.NC	DESCRIPTION	DRAWN	DESIGN	CHKD.	М	E	С	C&I	ARCH.	APPD	DATE	SIZE	SCALE	DRG. NO. 0000-999-POI-A-019A	NO.
	DESCRIPTION					CLEA	RED BY					A3	N.T.S.	SH-2 OF 2	

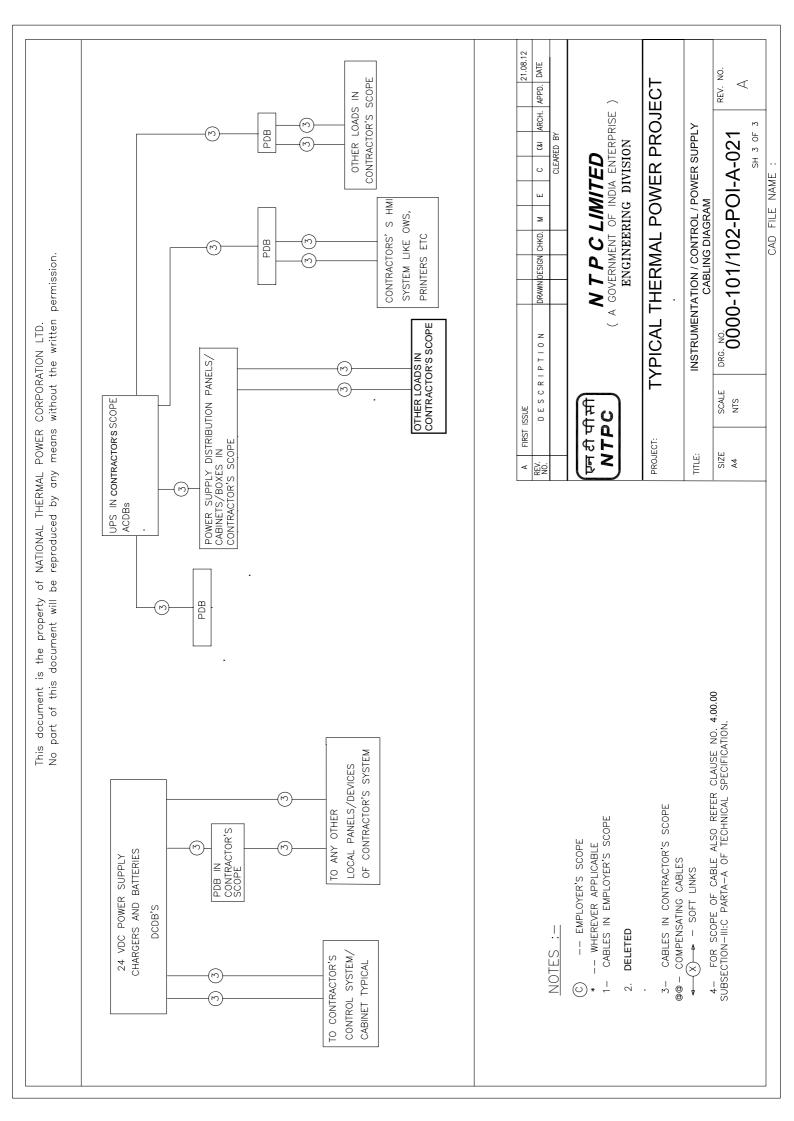
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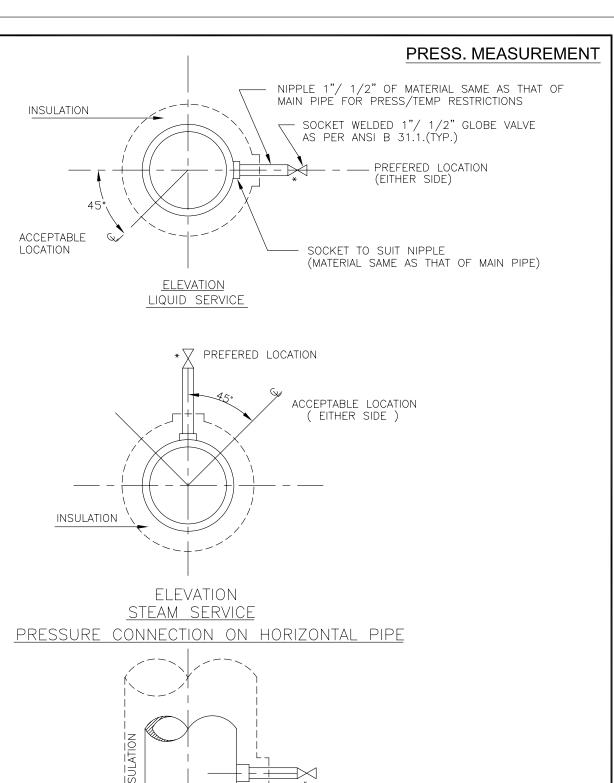


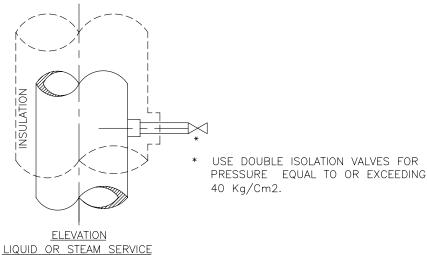


21.08.12 APPD. DATE REV. NO. $_{\Omega}$ TYPICAL THERMAL POWER PROJECT INSTRUMENTATION / CONTROL / POWER SUPPLY CABLING DIAGRAM N T P C LIMITED
(A GOVERNMENT OF INDIA ENTERPRISE)
ENGINEERING DIVISION ARCH. SH 1 OF 3 & THERMOCOUPLES AND TEMP TRANSMITTERS DRG. NO. 0000-101/102-POI-A-021 CLEARED BY 3 ပ CAD FILE NAME Σ SYSTEM JB WITH DIN RAIL MOUNTED TEMP XMTR CONTRACTOR SCOPE DRAWN DESIGN CHKD. THERMOCOUPLES BY CONTRACTOR <u>_</u>(D) This document is the property of NATIONAL THERMAL POWER CORPORATION LTD. No part of this document will be reproduced by any means without the written permission. CONTROL JB WITH DUAL I/P TEMP XMTR CONTRACTOR SCOPE DESCRIPTION 99 CONTRACTOR'S 9 CONTROL CABINET(S) OF CONTRACTOR SCALE NTS खिश्मिमी JB WITH DUAL I/P TEMP XMTR CONTRACTOR SCOPE FIRST ISSUE NTPC PROJECT: RTD'S BY CONTRACTOR TITLE: SIZE A4 В <u>~</u>9 JB WITH
DIN RAIL
MOUNTED
TEMP
XMTR
CONTRACTOR
SCOPE \leq CONTRACTOR'S RTD USED CLAUSE NO. 4.00.00 SUBSECTION-III:C PART-A OF TECHNICAL SPECIFICATION. FOR SCOPE OF CABLE ALSO REFER 1- CABLES IN EMPLOYER'S SCOPE3- CABLES IN CONTRACTOR'S SCOPE -- EMPLOYER'S SCOPE -- WHEREVER APPLICABLE ⊕
@
− COMPENSATING CABLES XXX - SOFT LINKS · ②* CONTROL SYSTEM CONTRACTOR'S INSTRUMENTS/DEVICES BOTH INSTRUMENTS/DEVICES AND IN CONTRACTOR SCOPE 0 SYSTEM BY EMPLOYER BY CONTRACTOR/ SWGR/MCC EMPLOYER'S CONTROL SYSTEM/ FIELD MOUNTED DEVICES (EXCEPT RTDs, T/Cs) BY CONTRACTOR/ SWGR/MCC LIE/LIR/JB JB/INTEGRAL JB BY CONTRACTOR CABINETS OF CONTRACTOR FIELD MOUNTED DEVICES (EXCEPT RTDs, T/Cs) 3 CONTROLS USED IN



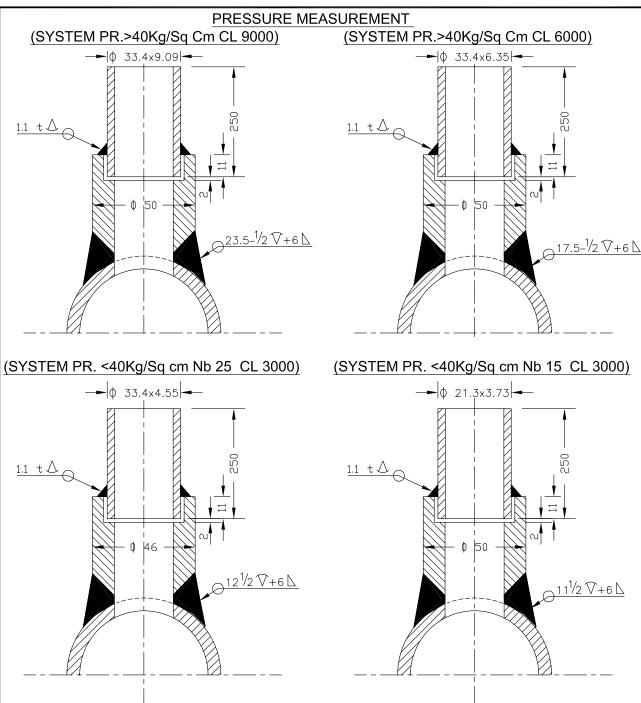






FOR TENDER PURPOSE ONLY N T P C LIMITED ਇਸ ਹੀ ਧੀ ਸੀ NTPC ENTERPRISE) ENGINEERING DIVISION PROJECT TYPICALTHERMAL POWER PROJECT TITLE INSTRUMENT SOURCE CONNECTION DETAILS Αl FIRST ISSUE Mark Mark REV. C C&I ARCH. APPD. DATE REV. NO. RAWN DESIGN CHKD. M SIZE SCALE DRG. NO. 0000-999-POI-A-035 DESCRIPTION Α CLEARED BY Α4 N.T.S.

PRESSURE CONNECTIONS ON VERTICAL PIPES

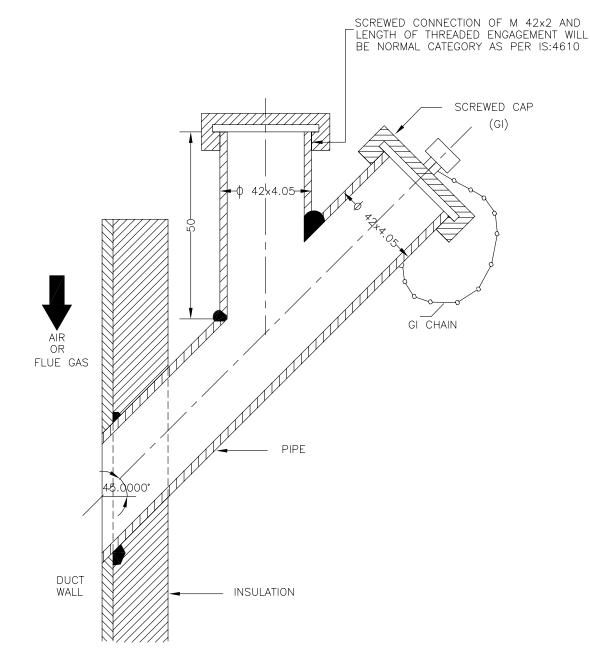


NOTES:-

- 1. MATERIAL OF THE BOSS AND NIPPLE SHALL BE THE SAME AS THE PIPE INTO WHICH IT IS WELDED AND CONFIRM TO ANSI B 16.11.
- 2. THE LENGTH OF THE NIPPLE SHOULD BE 250mm.
- THE OTHER END OF THE NIPPLE SHALL BE SOCKET WELDED WITH 1" GLOBE VALVE OF MATERIAL AS PER ANSI B 16.1.
- 4. TWO ISOLATED VALVES ARE TO BE USED FOR PRESSURE = >40 Kg/Cm2.
- 5. EDGE HOLE MUST BE CLEAN AND SQUARE OR ROUNDED SLIGHTLY (1/64" RADIUS) FREE FROM BURRS, WIRE EDGES OR OTHER IRREGULARITIES.
- 6. ORIENTATION OF TAP WILL BE VARY WITH TYPE OF PROCESS FLUID AND NATURE OF RUN OF THE PIPE.
- 7. ACTIVITIES TO BE COMPLETED AT THE SHOP, WELD THE COUPLING (OR BOSS) ON THE PIPE AND DRILL PRESSURE CONNECTION HOLE (SAME AS I D OF NIPPLE) IN THE PIPE IN ALLIGNMENT WITH HOLE IN THE COUPLING.
- 8. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

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												PROJECT	TYF	PICALTHERMAL POWER PROJECT
		L.										TITLE	INST	RUMENT SOURCE CONNECTION DETAILS
Α	FIRST ISSUE	Mark Mark	f					T.G.			21.08.12			
REV. NO.	DESCRIPTION	DRAWN	DESIGN	CHKD.	М	E	С	C&I	ARCH.	APPD.	DATE		SCALE	DRG. NO. 0000-999-POI-A-035 REV. NO.
							CLEA	RED BY				A4	N.T.S.	Sh-2 Of 14

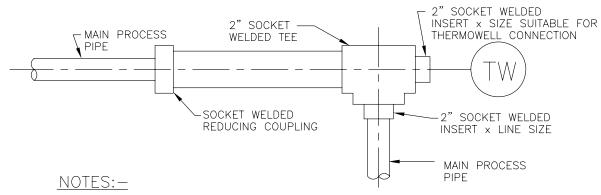
PRESS. MEASUREMENT



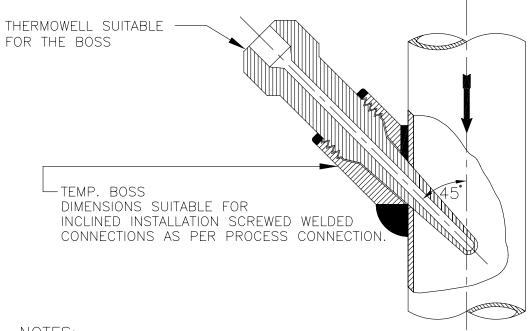
NOTES:-

- 1. THIS TYPE OF PRESSURE CONNECTON SHALL BE PROVIDED FOR PRESSURE MEASUREMENTS IN AIR AND FLUE GAS DUCT/FURNACE.
- 2. DIMENSIONS ARE INDICATIVE ONLY.

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												PROJECT	TYF	PICALTHERMAL POWER PROJECT
	FIRST ISSUE	d. n.	:					T.G.				TITLE	INST	RUMENT SOURCE CONNECTION DETAILS
A REV	FIRST ISSUE	AL AND	2501011	011140		_				_	21.08.12			DD/ NO
REV. NO.	DESCRIPTION	DRAWN	DESIGN	CHKD.	М	Ŀ	С			APPD.	DATE		SCALE	DRG. NO. 0000-999-POI-A-035
						CLEARED BY						A4	N.T.S.	Sh-3 Of 14 A



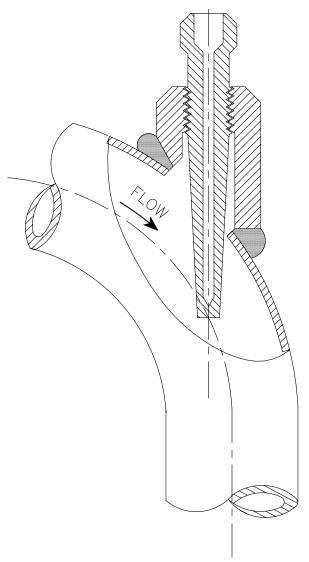
- THIS TYPE OF THERMOWELL INSTALLATION IS SUITABLE FOR THE PROCESS PIPE OF 2" NPS AND SMALLER.
- FOR STEAM SERVICE THIS TYPE OF THERMOWELL INSTALLATION 90° BEND MAY BE USED ONLY IN VERTICAL PLANE.
- THE LENGTH OF THE LARGER PIPE SECTION SHALL BE MINIMUM 150mm (IT MUST BE GREATER THAN THERMOWELL LENGTH).



NOTES:-

- INCLINED INSTALLATION OF THERMOWELL SHALL BE APPLICABLE FOR 4" AND SMALLER LINE SIZE BUT LIMITED TO MIN. 3" LINE SIZE.
- FOR 2" AND SMALLER LINE SIZE NECESSARY EXPANDER OF MIN. 3" SIZE OF MAIN PIPING SPECIFICATION SHALL BE USED.
- THIS TYPE OF INSTALLATION IS APPLICABLE FOR HORIZONTAL AND VERTICAL PIPE SECTION.
- FOR STEAM SERVICES EXPANDER SECTION MAY BE USED ONLY IN VERTICAL RUN.
- THE EXPANDER SECTION SHALL BE OF ADEQUATE LENGTH (ATLEAST 3-4 TIMES DIA OF THE MAIN PROCESS PIPE AT BOTH SIDE OF THE INSTALLED THERMOWELL).

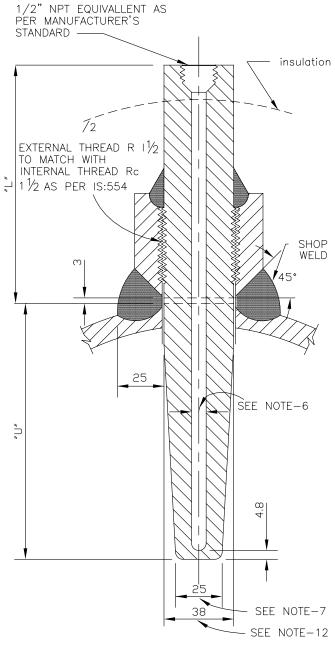
FOR TENDER PURPOSE ONLY N T P C LIMITED एन री पी सी ERPRISE) OVERNMENT OF INDIA ENTERP ENGINEERING DIVISION NTPC PROJECT TYPICALTHERMAL POWER PROJECT (SG PACKAGE) TITLE **INSTRUMENT SOURCE CONNECTION DETAILS** Αl FIRST ISSUE Mark Mark C&I ARCH. APPD. DATE RAWN DESIGN CHKD. M C SIZE SCALE REV. NO 0000-999/102-POI-A-035 DESCRIPTION Α CLEARED BY Α4 N.T.S.



NOTES:-

- 1. FLOW INSTALLATION OF THERMOWELL SHALL BE APPLICABLE FOR 4" AND SMALLER LINE SIZE BUT LIMITED TO MINIMUM 3" LINE SIZE.
- 2. FOR 2" AND SMALLER LINE SIZE NECESSARY EXPANDER OF ELBOW FORM (AS SHOWN) OF MINIMUM 3" SIZE SHALL BE USED.
- 3. ELBOW EXPANDER SECTION IN HORIZONTAL PLANE MAY BE USED FOR LIQUID SERVICES. ONLY STEAM SERVICES EXPANDER SECTION MAY BE USED IN VERTICAL PLAN.

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												PROJECT	TYF	PICALTHERMAL POWER PROJECT
												TITLE	INST	RUMENT SOURCE CONNECTION DETAILS
Α	FIRST ISSUE	Mark Mark						T.G.			21.08.12			
REV. NO.	DESCRIPTION	DRAWN	DESIGN	CHKD.	М	Е	С	C&I	ARCH.	APPD.	DATE		SCALE	DRG. NO. 0000-999-POI-A-035
							CLEA	RED BY				A4	N.T.S.	Sh-5 Of 14 A

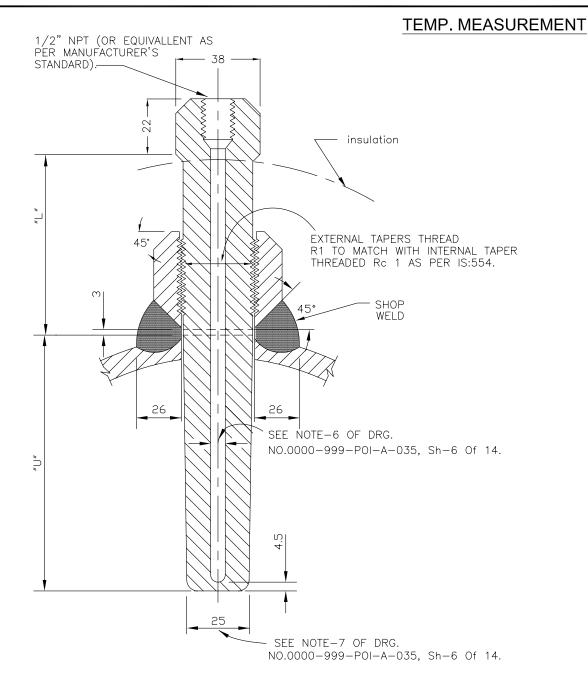


NOTES:-

- THIS TYPE OF TEMPERATURE BOSS SHALL BE USED FOR THE PROCESS PRESS EQUAL/ABOVE 40 Kg/Cm2(g).
- THE MATERIAL OF THE BOSS SHOULD BE SIMILAR TO THAT OF PIPING MATERIAL OF SPECIFICATION.
- 3. ALL WELD TO BE TESTED IN ACCORDANCE WITH APPLICABLE CODES BY MANUFACTURER.
- 4. MATERIAL OF THE THERMOWELL SHALL BE OF 316SS.
- 5. THERMOWELL SHALL BE DRILLED BARSTOCK TYPE.
- 6. INTERNAL BORE OF THE THERMOWELL SHOULD BE SELECTED BASED ON THE NORMAL SIZE OF THE SENSING ELEMENT AS PER ASME,PTC-19.3.
- 7. THE BOTTOM DIAMETER OF THE THERMOWELL TYPICALLY SHOWN HERE SHALL BE SUBJECT TO VARIATION BASED ON THE INTERNAL BORE OF THERMOWELL AND THICKNESS OF THERMOWELL MATERIAL TO WITHSTAND THE PROCESS PRESS.AND TEMP.,AS PER ASME,PTC—19.3.
- 8. THE TYPE OF TAPERED THERMOWELL SHALL BE USED FOR LIQUID VELO-CITIES UP TO 92M.P.S.(300F.T.P.S.).
- THERMOWELL WITH THE INSULATION LAG EXTENSIONS SHALL BE USED WHEREVER APPLICABLE.
- 10. ACTIVITIES TO BE COMPLETED AT THE SHOP. WELD THE BOSS ON THE PIPE AND DRILL THE HOLE IN THE PIPE IN ALLIGNMENT WITH HOLE IN THE BOSS. PROVIDE INTERNAL THREAD AS PER IS:554 TO MATCH WITH THE THERMOWELL EXTERNAL THREAD.
- 11. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED.
- 12. WIILL BE SUITABLE TO MATCH THE STUB DIMENSIONS AS PER RC 11/2
- 13. THE "U" & "L" DIMENSIONS SHALL BE BE SELECTED BASED ON PARTICULAR APPLICATION AND THE SAME SHALL BE SUBJECT TO OWNER'S APPROVAL DURING DETAILED ENGINEERING.
- 14. ALL DIMENSIONS ARE INDICATIVE ONLY.

FOR TENDER PURPOSE ONLY

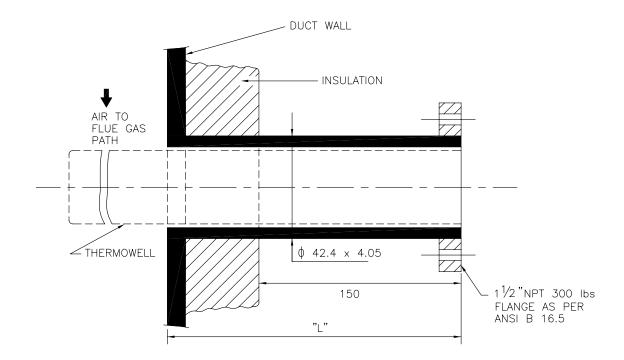
N T P C LIMITED एन री पी भी ENTERPRISE) NTPC ENGINEERING DIVISION PROJECT TYPICALTHERMAL POWER PROJECT TITLE **INSTRUMENT SOURCE CONNECTION DETAILS** FIRST ISSUE MAN AND C C&I ARCH. APPD. DATE RAWN DESIGN CHKD. M DRG. NO. 0000-999-POI-A-035 SIZE SCALE REV. NO. DESCRIPTION Α CLEARED BY Α4 N.T.S.



NOTES:-

- THIS TYPE OF TEMPERATURE BOSS IS APPLICABLE FOR THE PROCESS PRESSURE/TEMPERATURE BELOW 40 Kg/Cm2(g)/400°C
 FOR PRESSURE TIGHT JOINTS THE BOSS SHOULD HAVE INTERNAL
- 2. FOR PRESSURE TIGHT JOINTS THE BOSS SHOULD HAVE INTERNAL TAPERED PIPE THREAD Rc 1 AS PER IS:554. THE LENGTH OF THREAD ENGAGEMENT SHOULD BE AS PER ABOVE STANDARD.
- PIPES HAVING PROBABILITY OF PROLONGED VIBRATION SEAL WELDING MAY BE DONE ALL AROUND AFTER TIGHTENING THERMOWELL WITHIN THE BOSS.
- 4. SEE NOTES-2 TO 14 OF DRG. NO. 0000-999-P0I-A-035, Sh-6 Of 14.

FOR TENDER PURPOSE ONLY NTPCLIMITED (A GOVERNMENT OF INC. एन री पी सी NTPC ERPRISE) ENGINEERING DIVISION PROJECT TYPICALTHERMAL POWER PROJECT TITLE INSTRUMENT SOURCE CONNECTION DETAILS FIRST ISSUE C C&I ARCH. APPD. DATE RAWN DESIGN CHKD. M DRG. NO. 0000-999-POI-A-035 REV. NO. SIZE SCALE DESCRIPTION Α CLEARED BY Α4 N.T.S.

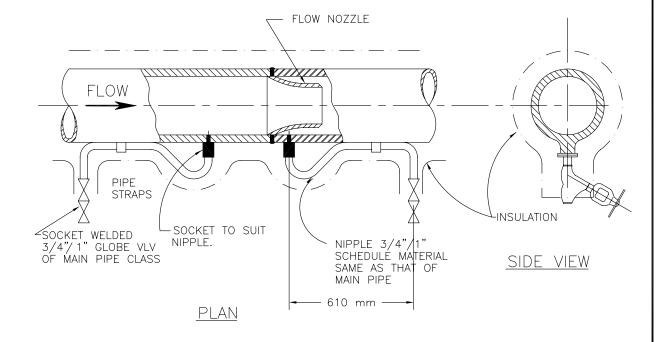


NOTES:-

- 1. THIS TYPE OF TEMPERATURE CONNECTIONS SHALL BE PROVIDED FOR TEMPERATURE MEASUREMENT IN AIR AND FLUE GAS DUCT.
- 2. MATERIAL OF THERMOWELL SHALL BE OF 316SS.
- 3. EXTERNAL CONNECTION SHALL BE OF SLIP ON FLANGED TYPE AND THERMOWELL DESIGN SHALL BE AS PER ASME.PTC-19.3 (REFER NOTES 9&10 OF DRG.NO. 0000-999-POI-A-035, Sh-6 Of 14).
- 4. BIDDER TO SUPPLY AND INSTALL THE COUNTER FLANGED AND THERMOWELL (ALONG WITH TEMP. ELEMENT).
- 5. ALL DIMENSIONS ARE INDICATIVE ONLY.

1														
													ਸ਼ਰੀਧੀਸ਼ੀ NTPC	NTPCLIMITED (A GOVERNMENT OF INDIA ENTERPRISE) ENGINEERING DIVISION
												PROJECT	TYF	PICALTHERMAL POWER PROJECT
												TITLE		
		\perp										l	INST	RUMENT SOURCE CONNECTION DETAILS
Α	FIRST ISSUE	Mark Mark						T.G.			21.08.12	l		
REV. NO.	DESCRIPTION	DRAWN [DESIGN	CHKD.	М	E	С	C&I	ARCH.	APPD.	DATE	SIZE	SCALE	DRG. NO. 0000-999-POI-A-035 REV. NO.
	DESCRIPTION						CLEA	RED BY				A4	N.T.S.	Sh-8 Of 14 A

FLOW MEASUREMENT



NOTES:-

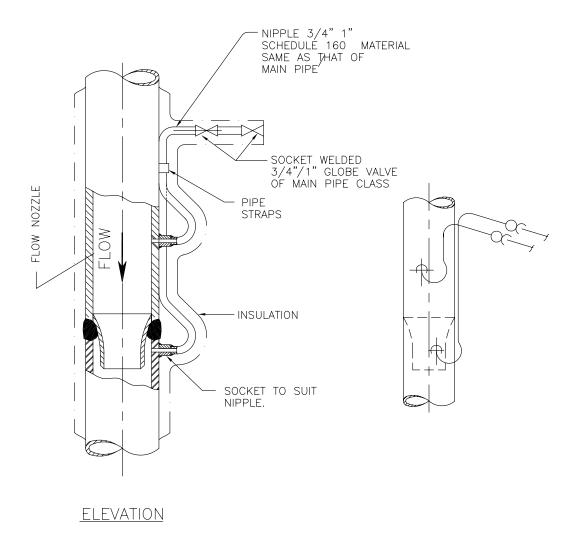
- 1. THIS METHOD OF CONNECTING NIPPLES AND VALVES ON THE HORIZONTAL PIPE IS APPLICABLE FOR MEASUREMENT OF STEAM AT TEMP. ABOVE 455°C.
- 2. FOR STEAM SERVICE IN HORIZONTAL PIPE THE PRESSURE HOLES AND CONNECTING NIPPLES SHOULD BE IN THE HORIZONTAL PLANE OF THE PIPE CENTRE LINE.
- 3. THE ENTIRE LENGTH OF THESE NIPPLES AS WELL AS SHUT OFF VALVES SHOULD BE LAGGED IN WITH STEAM LINE AS SHOWN IN THE DRAWING.
- 4. FLOW ELEMENTS SHALL BE PROVIDED WITH 3 PAIRS OF TAPPING POINTS.

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NTPCLIMITED

GOVERNMENT OF INDIA ENTERPLE
ENGINEERING DIVISION ਇਸ ਹੀ ਧੀ ਸੀ NTPC , TERPRISE) PROJECT TYPICALTHERMAL POWER PROJECT TITLE INSTRUMENT SOURCE CONNECTION DETAILS FIRST ISSUE C C&I ARCH. APPD. DATE DRAWN DESIGN CHKD. M REV. NO. SIZE SCALE DRG. NO. 0000-999-POI-A-035 DESCRIPTION Α CLEARED BY Α4 N.T.S.

FLOW MEASUREMENT

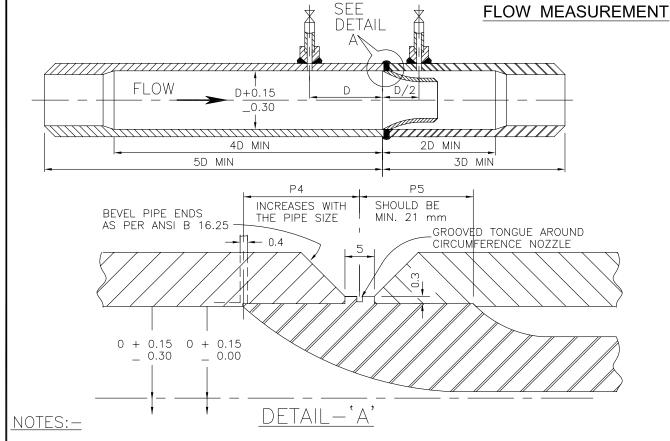


NOTES:-

- 1. THIS METHOD OF CONNECTING NIPPLES AND VALVES ON THE VERTICAL STEAM PIPE IS APPLICABLE FOR MEASUREMENT OF STEAM AT TEMP. ABOVE 455°C
- 2. THE ENTIRE LENGTH OF THESE NIPPLES AS WELL AS SHUT OFF VALVES SHOULD BE LAGGED IN WITH STEAM LINE AS SHOWN IN THE DRAWING.
- 3. ON VERTICAL STEAM PIPE BOTH HIGH TEMPERATURE (SPECIAL VENTS) NIPPLES WILL BE LONG ENOUGH SO THAT HIGH AND LOW PRESSURE CONNECTION NIPPLES WILL BE AT SAME LEVEL.
- 4. UP STREAM AND DOWN STREAM PRESSURE CONNECTIONS MUST BE INSTALLED IN DIFFERENT PLANES PASSING THROUGH THE CENTRE OF THE PIPE.
- 5. FLOW ELEMENTS SHALL BE PROVIDED WITH 3 PAIRS OF TAPPING POINTS.

FOR TENDER PURPOSE ONLY

N T P C LIMITED एन टी पी सी NTPC OVERNMENT OF INDIA ENTERP ENGINEERING DIVISION ENTERPRISE) PROJECT TYPICALTHERMAL POWER PROJECT TITLE INSTRUMENT SOURCE CONNECTION DETAILS FIRST ISSUE Mark Mark C C&I ARCH. APPD. DATE RAWN DESIGN CHKD. M DRG. NO. 0000-999-POI-A-035 SIZE SCALE REV. NO DESCRIPTION Α CLEARED BY Α4 N.T.S.



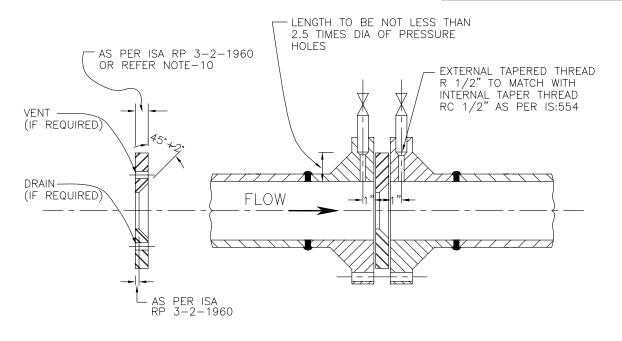
- 1. COMPLETE FLOW NOZZLE BRANCH ASSEMBLY ALONG WITH NIPPLES AND SOURCE ISOLATION VALVES SHALL BE SUPPLIED BY THE BIDDER. THE BIDDER ALSO TO INSTALL FLOW NOZZLE WITHIN THE MACHINED BRANCH, PRESSURE STUBS ON THE BRANCH PIPE (FOR ORIENTATION OF PRESSURE TAP REF. NOTE—3) ALONG WITH NIPPLE AND SOURCE ISOLATION VALVES.
- 2. THE MACHINING OF BRANCH PIPE SHOULD BE DONE AFTER PRESSURE CONNECTIONS HAVE BEEN WELDED TO PIPE AND ALSO EXTEND FOR ATLEAST 4D IN THE INLET SECTION, 2D IN THE OUTLET SECTION, MEASURED FROM THE INLET FACE OF FLOW NOZZLE. TOTAL BRANCH PIPE ASSEMBLY SHOULD BE ATLEAST A LENGTH OF 8D/5D IN THE INLET SECTION AND 3D IN THE OUTLET SECTION, MEASURED FROM THE INLET FACE OF THE FLOW NOZZLE AS SHOWN ABOVE.
- 3. ON HORIZONTAL PIPE RUN PRESSURE CONNECTIONS ARE TO BE LOCATED ON SIDES OF THE PIPE FOR LIQUID AND STEAM SERVICE AND ON THE TOP FOR DRY GAS SERVICE FOR PROCESS LIQUIDS, INSTALLATION OF PRESS. TAPS MAY BE ALLOWED WITHIN AN ANGLE OF 45° ELBOW HORIZONTAL FOR SPECIAL CASES BUT NO BOTTOM CONNECTIONS ARE ALLOWED.
- 4. THE LOCATION OF PRESSURE TAPS MUST BE WITHIN 1.5 mm(1/16") OF DISTANCE SPECIFIED AND NUMBER OF PAIRS OF PRESSURE TAPS TO BE PROVIDED WILL BE AS PER FLOW MEASUREMENT DATA SHEET.
- 5. PRESSURE TAPS SHOULD BE DRILLED RADIALLY WITH RESPECT TO PIPE AND THIS DRILLING SHOULD BE DONE AFTER ANY COUPLING FOR ATTACHING THE PRESSURE TUBING HAS BEEN WELDED TO THE PIPE. THE HOLE WHERE IT BREAKS THROUGH THE INNER SURFACE OF THE PIPE MUST BE FREE OF BURRS OR WIRE EDGE
- AND CORNER OF EDGE HOLE LEFT ROUNDED VERY SLIGHTLY (1/64" RADIOUS).

 6. RECOMMENDED MAXIMUM DIAMETERS OF PRESSURE TAP HOLES IN THE BRANCH PIPES WILL BE AS PER EN ISO 5167:2003. THE DIAMETER FOR HOLE SHOULD REMAIN SAME FOR DISTANCE NOT LESS THAN 2.5 TIME OF DIA FROM THE INNER SURFACE OF THE PIPE.
- 7. FLOW NOZZLE SHALL BE CENTRED IN THE PIPE WITHIN 0.8 mm (1/32") OF THE PIPE AXIS. INSIDE DIAMETER MEASURED AT FOUR POINTS AT ANY CROSS SECTION SHALL NOT DIFFER BY MORE THAN 1%
- SHALL NOT DIFFER BY MORE THAN 1%.

 8. BRANCH PIPE SHALL BE AS PER MAIN PIPING MATERIAL SPECIFICATION. INTERNAL SURFACE OF BORED SECTIONS MUST BE SMOOTH AND STRAIGHT, FREE FROM SCALES, PITS, BURRS OR ANY IRREGULARTIES.
- 9. FLOW NOZZLE MATERIAL SHALL BE 316 SS AND THE DESIGN AS PER ASME.
- 10. MAXIMUM UPSTREAM AND DOWN STREAM STRAIGHT LENGTH REQUIRED FROM INLET FACE OF FLOW NOZZLE SHALL BE AS PER EN ISO 5167:2003.

FOR TENDER PURPOSE ONLY एन री पी भी N T P C LIMITED NTPC ENGINEERING DIVISION TYPICALTHERMAL POWER PROJECT PROJECT TITLE **INSTRUMENT SOURCE CONNECTION DETAILS** FIRST ISSUE Mark Mark C&I ARCH. APPD. DATE С RAWN DESIGN CHKD. M Ε SIZE SCALE DRG. NO. 0000-999-POI-A-035 REV. NO. DESCRIPTION Α CLEARED BY Α4 N.T.S

FLOW MEASUREMENT



NOTES:-

- ORIFICE PLATE MOUNTED BETWEEN FLANGES WITH FLANGE TAPPING (AS SHOWN ABOVE) SHOULD BE LIMITED TO PIPE SIZES OF 2" OR LARGER.
 ORIFICE PLATE SHALL BE MOUNTED BETWEEN PIPING FLANGES WITH THE SHARP EDGE
- ORIFICE PLATE SHALL BE MOUNTED BETWEEN PIPING FLANGES WITH THE SHARP EDGE FACING UPSTREAM SUCH THAT CENTRE OF THE CONCENTRIC ORIFICE SHOULD BE WITHIN 0.79 mm (1/32") OF THE AXIS OF THE PIPE.

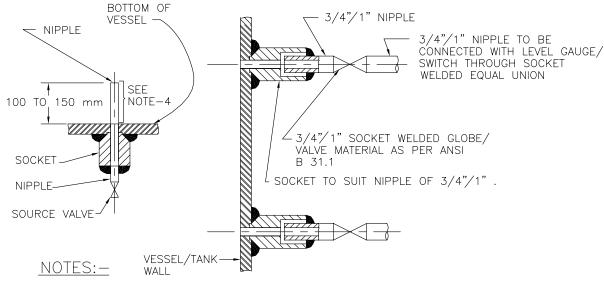
 TWO GASKETS SHALL BE INSERTED BETWEEN THE PLATE AND THE FLANGES AND INSIDE DIAMETER OF THE GASKETS SHOULD BE ATLEAST 1.5 mm (1/16") GREATER THAN THE INSIDE DIAMETER OF THE PIPE SO THAT THEY DO NOT PROTRUDE INTO THE PIPE. PIPING FLANGES SHALL BE ANSI WELD NECK, RAISED FACE TYPE. THE FLANGE IS TO BE ALIGNED WITH THE FACE PERPENDICULAR TO THE FLOW AXIS.

 BIDDER TO SUPPLY ORIFICE PLATE SPECIAL TYPE (HAVING PRESS. CONNECTIONS) OF FLANGES ALONG WITH GASKETS. NIPPLES AND SOLIPCE VALVES

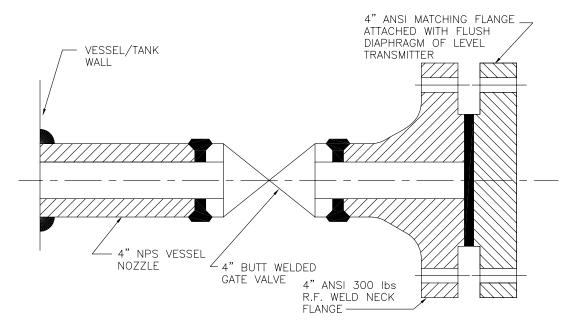
- FLANGES ALONG WITH GASKETS, NIPPLES AND SOURCE VALVES.
 ON HORIZONTAL PIPE RUN PRESSURE CONNECTIONS ARE TO BE TAKEN FROM SIDES FOR LIQUID AND STEAM SERVICE AND FROM TOP FOR DRY GAS SERVICE. FOR PROCESS LIQUIDS INSTALLATION OF PRESSURE TAPS MAY BE ALLOWED WITHIN AN ANGLE OF 45° ELBOW THE HORIZONTAL IN SPECIAL CASES BUT NO BOTTOM CONNECTIONS ARE ALLOWED.
- 7. THE LOCATION OF PRESSURE TAPS MUST BE WITHIN 1.5 mm (1/16") OF THE DISTANCE SPECIFIED.
- MAXIMUM DIAMETER OF PRESS. CONNECTION HOLES SHALL BE AS PER RECOMMENDATIONS OF ASME PTC 19.5. THE DIAMETER OF THE HOLE SHOULD REMAIN THE SAME FOR A DISTANCE NOT LESS THAN 2.5 TIMES OF THE DIAMETER BEFORE EXPANDING INTO THE PRESSURE PIPE.
- THERE MUST BE NO BURRS WIRE EDGES OR OTHER IRREGULARTIES ALONG THE EDGE
- OF THE HOLE AND IT MUST BE SQUARE AND ROUNDED SLIGHTLY (1/64" RADIUS). ORIFICE PLATE SHOULD BE FLAT WITHIN 0.02 mm (0.001") AND THE SURFACE ROUGHNESS SHOULD NOT EXCEED 20 MICRO INCH. THE THICKNESS OF THE ORIFICE 10. PLATE SHOULD BE AS PER EN ISO 5167:2003.
- FOR HORIZONTAL PIPE RUN DRAIN HOLES IN ORIFICE PLATES ARE AT THE BOTTOM 11. (APPROX. TANGENT TO INSIDE DIA OF PIPE) FOR STEAM OR GAS SERVICE. VENT HOLES SHOULD BE LOCATED ON UPPER SIDE FOR INCOMPRESSIBLE FLUID.
- ORIFICE PLATE SHOULD BE OF 316 SS (ASTM A167-54 GRADE-II) 12.
- RECOMMENDED MINIMUM LENGTHS OF STRAIGHT PIPE PRECEDING AND FOLLOWING ORIFICES SHALL BE AS PER EN ISO 5167:2003.
- THREE PAIRS OF PRESSURE TAPS SHALL BE PROVIDED WITH NIPPLES OF REQUIRED LENGTH AND SOURCE VALVES AND THE UN-USED TAPS ARE PLUGGED.
- THE INTERNAL TAPERED CONNECTION WITHIN THE FLANGE FOR PRESSURE TAPS SHOULD BE RC 1/2" AND THE NIPPLE SHOULD ALSO OF EXTERNAL THREADED R 1/2" AS PER IS:554. THE LENGTH OF THREADED ENGAGEMENT SHALL BE AS PER ABOVE STANDARD. 15.

FOR TENDER PURPOSE ONLY एन री पी भी N T P C LIMITED NTPC ENGINEERING DIVISION PROJECT TYPICALTHERMAL POWER PROJECT TITLE **INSTRUMENT SOURCE CONNECTION DETAILS** A FIRST ISSUE Mark Mark REV. C&I ARCH. APPD. DATE RAWN DESIGN CHKD. M Ε C SIZE SCALE DRG. NO. 0000-999-POI-A-035 REV. NO. DESCRIPTION Α CLEARED B N.T.S Α4

LEVEL MEASUREMENT



- THIS TYPE OF PROCESS CONNECTION SHALL BE USED FOR LEVEL GAUGE AND EXTERNAL CAGE TYPE FLOAT OR DISPLACER OPERATED LEVEL SWITCH.
- 2. FOR GAUGES 3/4" NIPPLE ALONG WITH 3/4" SW SOURCE VALVE AND FOR SWITCHES 1" NIPPLE ALONG WITH 1" SW SOURCE VALVE SHALL BE PROVIDED AS PROCESS CONNECTION.
- 3. SOURCE CONNECTION ON VESSEL SHOULD NOT BE LOCATED AT PLACES SUBJECTED TO INTERFACE AND TURBULENCE FROM INLETS AND OUTLETS.
- 4. IF LOWER CONNECTION IS TAKEN FROM BOTTOM OF THE VESSEL THEN THE NIPPLE MUST BE 100 mm TO 150 mm ABOVE THE BOTTOM OF THE VESSEL.

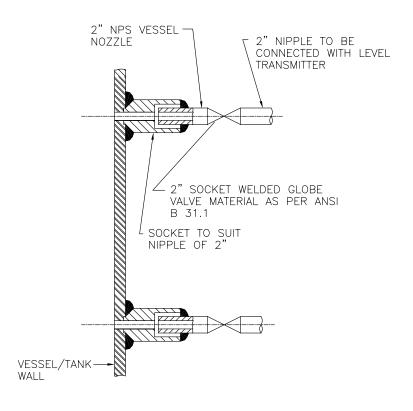


NOTES:-

- THIS TYPE OF PROCESS CONNECTION SHALL BE PROVIDED FOR TANK LEVEL MEASUREMENT OF VISCOUS OR CORROSIVE LIQUID USING FLUSH DIAPHRAGM/WAFER TYPE LEVEL TRANSMITTER.
- 2. WELDING OF MATCHING FLANGE TO GATE VALVE SHALL BE DONE BY BIDDER.

FOR TENDER PURPOSE ONLY NTPCLIMITED GOVERNMENT OF INDIA ENTERPRISE) ENGINEERING DIVISION एन री पी सी NTPC PROJECT TYPICALTHERMAL POWER PROJECT TITLE **INSTRUMENT SOURCE CONNECTION DETAILS** Αl FIRST ISSUE REV. C C&I ARCH. APPD. DATE RAWN DESIGN CHKD. M DRG. NO. 0000-999-POI-A-035 Ε SIZE SCALE REV. NO DESCRIPTION Α CLEARED BY Α4 N.T.S.

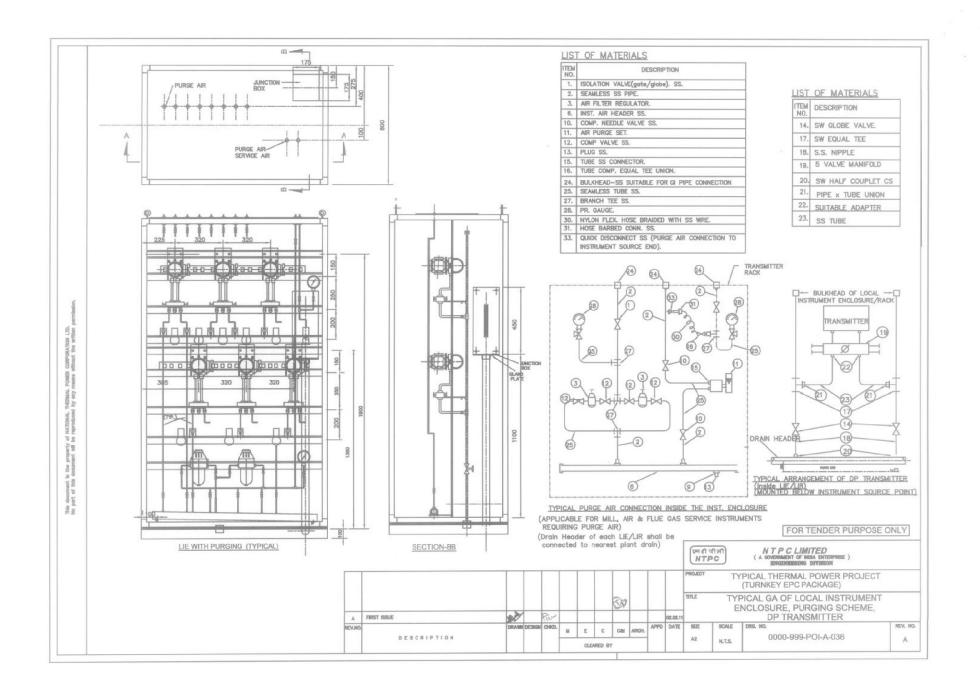
LEVEL MEASUREMENT

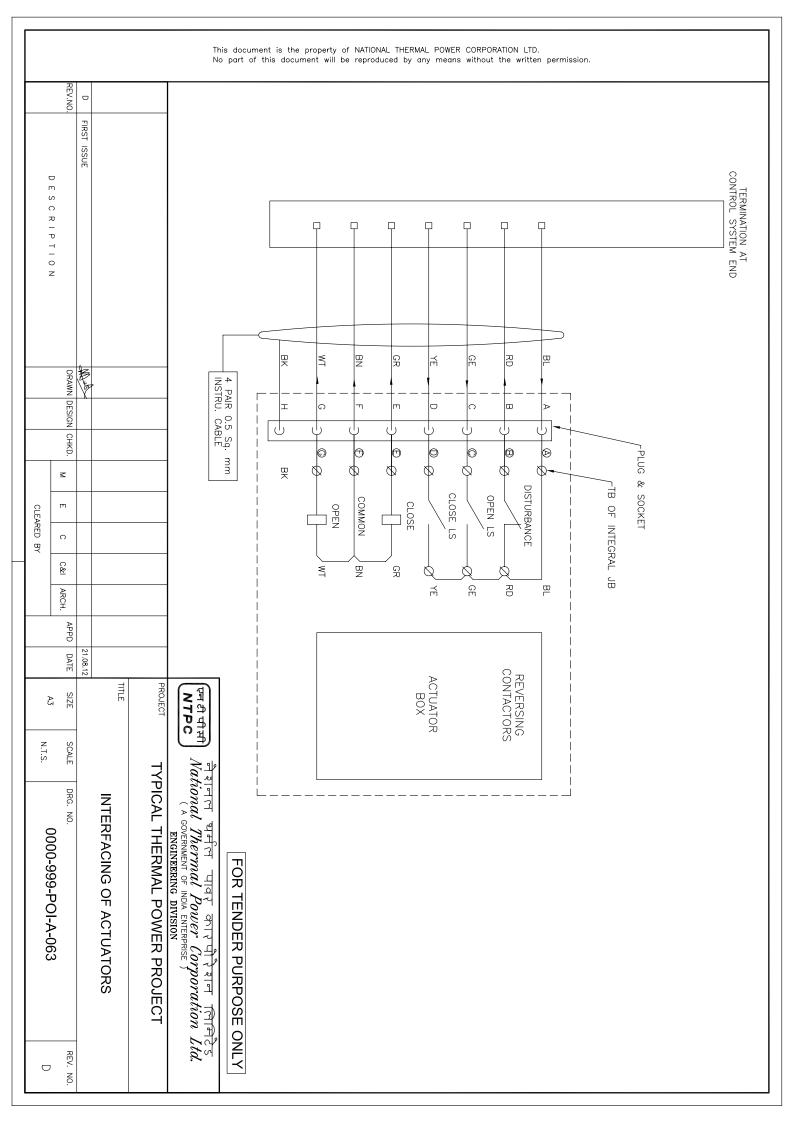


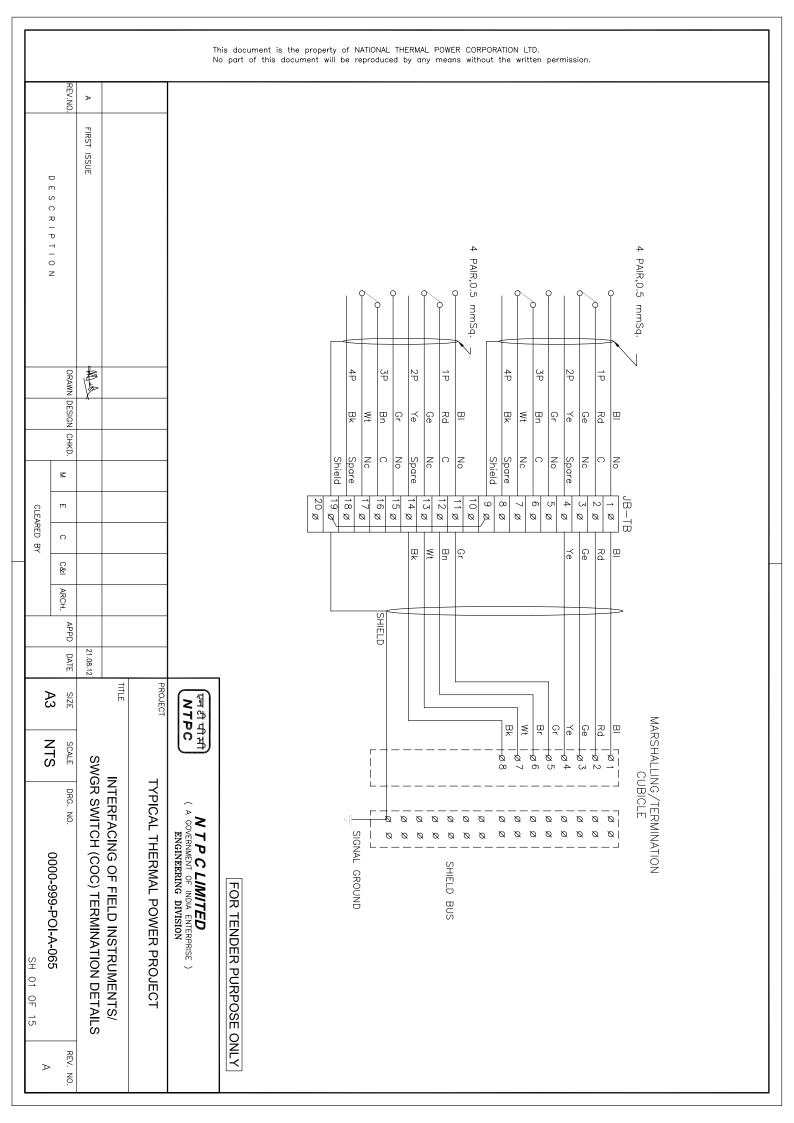
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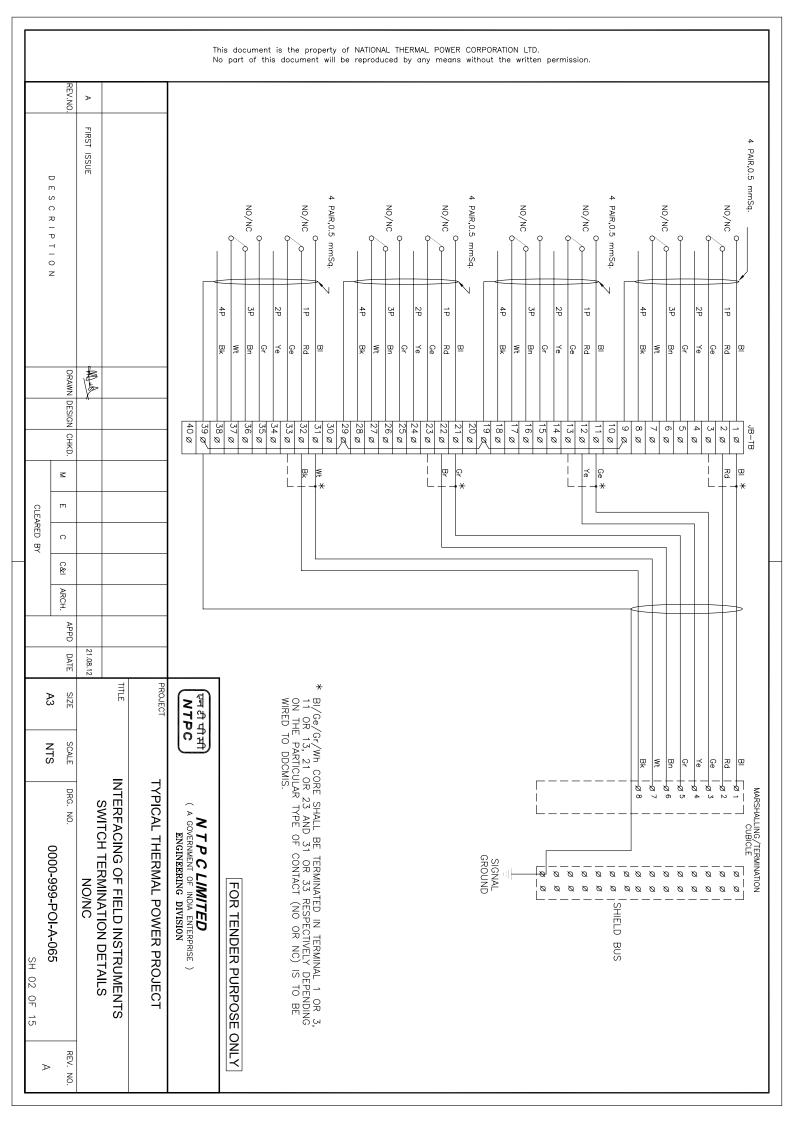
- 1. THIS TYPE OF PROCESS CONNECTION SHALL BE USED FOR DISPLACER TYPE LEVEL TRANSMITTER.
- 2. SOURCE CONNECTION ON VESSEL SHOULD NOT BE LOCATED AT PLACES SUBJECTED TO INTERFACE AND TURBULENCE FROM INLETS AND OUTLETS.
- 3. IF LOWER CONNECTION IS TAKEN FROM BOTTOM OF THE VESSEL THEN THE NIPPLE MUST BE 100 mm TO 150 mm ABOVE THE BOTTOM OF THE VESSEL.

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											PROJECT	TYF	PICALTHERMAL POWER PROJECT
	FIRST ISSUE	Made	4					T.G.		21.08.12	TITLE	INST	RUMENT SOURCE CONNECTION DETAILS
REV. NO.	DESCRIPTION	DRAWN		CHKD.	М	E	C CLEA		APPD.			scale N.T.S.	DRG. NO. 0000-999-POI-A-035 Sh-14 Of 14 REV. NO. A

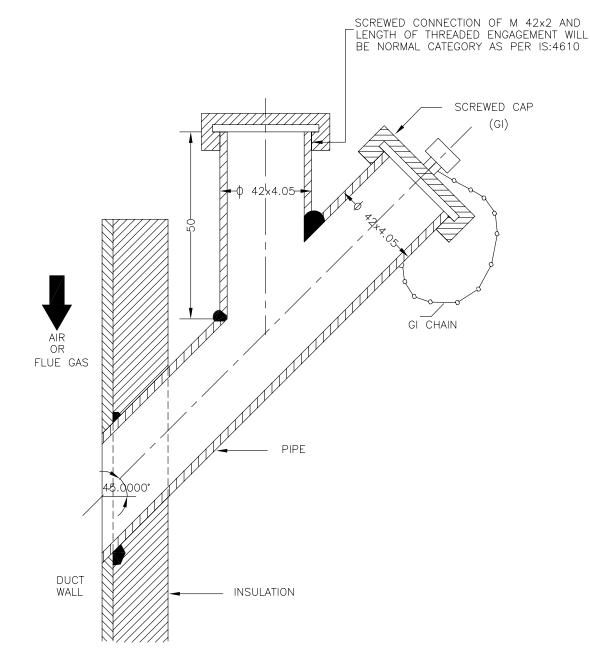








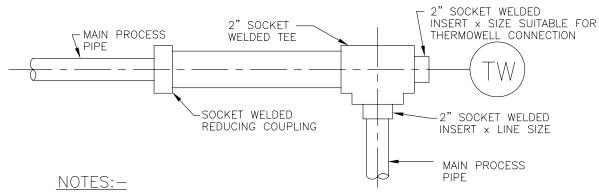
PRESS. MEASUREMENT



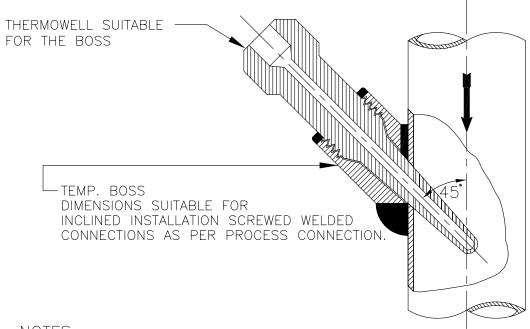
NOTES:-

- 1. THIS TYPE OF PRESSURE CONNECTON SHALL BE PROVIDED FOR PRESSURE MEASUREMENTS IN AIR AND FLUE GAS DUCT/FURNACE.
- 2. DIMENSIONS ARE INDICATIVE ONLY.

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	FIRST ISSUE	- Cal. 20	:					T.G.				TITLE	INST	RUMENT SOURCE CONNECTION DETAILS
A REV	FIRST ISSUE	Marie Marie	2501011	011140		_				_	21.08.12			DD/ NO
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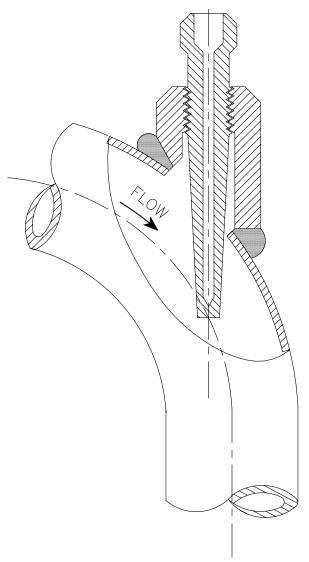
- THIS TYPE OF THERMOWELL INSTALLATION IS SUITABLE FOR THE PROCESS PIPE OF 2" NPS AND SMALLER.
- 2. FOR STEAM SERVICE THIS TYPE OF THERMOWELL INSTALLATION 90° BEND MAY BE USED ONLY IN VERTICAL PLANE.
- 3. THE LENGTH OF THE LARGER PIPE SECTION SHALL BE MINIMUM 150mm (IT MUST BE GREATER THAN THERMOWELL LENGTH).



NOTES:-

- 1. INCLINED INSTALLATION OF THERMOWELL SHALL BE APPLICABLE FOR 4" AND SMALLER LINE SIZE BUT LIMITED TO MIN. 3" LINE SIZE.
- 2. FOR 2" AND SMALLER LINE SIZE NECESSARY EXPANDER OF MIN. 3" SIZE OF MAIN PIPING SPECIFICATION SHALL BE USED.
- THIS TYPE OF INSTALLATION IS APPLICABLE FOR HORIZONTAL AND VERTICAL PIPE SECTION.
- 4. FOR STEAM SERVICES EXPANDER SECTION MAY BE USED ONLY IN VERTICAL RUN.
- 5. THE EXPANDER SECTION SHALL BE OF ADEQUATE LENGTH (ATLEAST 3-4 TIMES DIA OF THE MAIN PROCESS PIPE AT BOTH SIDE OF THE INSTALLED THERMOWELL).

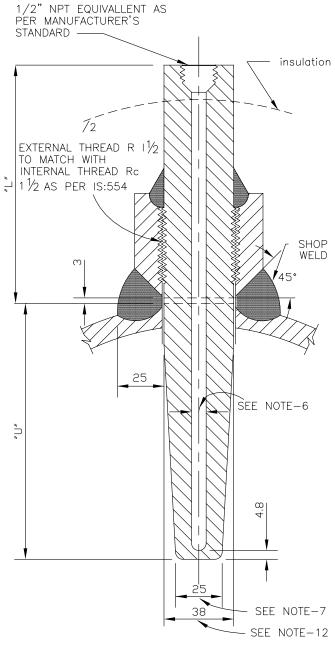
FOR TENDER PURPOSE ONLY N T P C LIMITED एन री पी सी ERPRISE) OVERNMENT OF INDIA ENTERP ENGINEERING DIVISION NTPC PROJECT TYPICALTHERMAL POWER PROJECT (SG PACKAGE) TITLE **INSTRUMENT SOURCE CONNECTION DETAILS** Αl FIRST ISSUE Mark Mark C&I ARCH. APPD. DATE RAWN DESIGN CHKD. M C SIZE SCALE REV. NO 0000-999/102-POI-A-035 DESCRIPTION Α CLEARED BY Α4 N.T.S.



NOTES:-

- 1. FLOW INSTALLATION OF THERMOWELL SHALL BE APPLICABLE FOR 4" AND SMALLER LINE SIZE BUT LIMITED TO MINIMUM 3" LINE SIZE.
- 2. FOR 2" AND SMALLER LINE SIZE NECESSARY EXPANDER OF ELBOW FORM (AS SHOWN) OF MINIMUM 3" SIZE SHALL BE USED.
- 3. ELBOW EXPANDER SECTION IN HORIZONTAL PLANE MAY BE USED FOR LIQUID SERVICES. ONLY STEAM SERVICES EXPANDER SECTION MAY BE USED IN VERTICAL PLAN.

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												PROJECT	TYF	PICALTHERMAL POWER PROJECT
												TITLE	INST	RUMENT SOURCE CONNECTION DETAILS
Α	FIRST ISSUE	Mark Mark						T.G.			21.08.12			
REV. NO.	DESCRIPTION	DRAWN	DESIGN	CHKD.	М	Е	С	C&I	ARCH.	APPD.	DATE		SCALE	DRG. NO. 0000-999-POI-A-035
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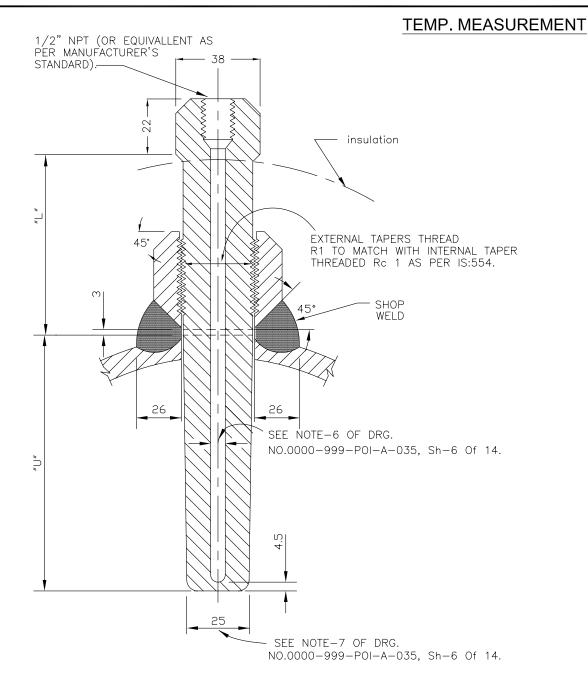


NOTES:-

- THIS TYPE OF TEMPERATURE BOSS SHALL BE USED FOR THE PROCESS PRESS EQUAL/ABOVE 40 Kg/Cm2(g).
- THE MATERIAL OF THE BOSS SHOULD BE SIMILAR TO THAT OF PIPING MATERIAL OF SPECIFICATION.
- 3. ALL WELD TO BE TESTED IN ACCORDANCE WITH APPLICABLE CODES BY MANUFACTURER.
- 4. MATERIAL OF THE THERMOWELL SHALL BE OF 316SS.
- 5. THERMOWELL SHALL BE DRILLED BARSTOCK TYPE.
- 6. INTERNAL BORE OF THE THERMOWELL SHOULD BE SELECTED BASED ON THE NORMAL SIZE OF THE SENSING ELEMENT AS PER ASME,PTC-19.3.
- 7. THE BOTTOM DIAMETER OF THE THERMOWELL TYPICALLY SHOWN HERE SHALL BE SUBJECT TO VARIATION BASED ON THE INTERNAL BORE OF THERMOWELL AND THICKNESS OF THERMOWELL MATERIAL TO WITHSTAND THE PROCESS PRESS.AND TEMP.,AS PER ASME,PTC—19.3.
- 8. THE TYPE OF TAPERED THERMOWELL SHALL BE USED FOR LIQUID VELO-CITIES UP TO 92M.P.S.(300F.T.P.S.).
- THERMOWELL WITH THE INSULATION LAG EXTENSIONS SHALL BE USED WHEREVER APPLICABLE.
- 10. ACTIVITIES TO BE COMPLETED AT THE SHOP. WELD THE BOSS ON THE PIPE AND DRILL THE HOLE IN THE PIPE IN ALLIGNMENT WITH HOLE IN THE BOSS. PROVIDE INTERNAL THREAD AS PER IS:554 TO MATCH WITH THE THERMOWELL EXTERNAL THREAD.
- 11. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED.
- 12. WIILL BE SUITABLE TO MATCH THE STUB DIMENSIONS AS PER RC 11/2
- 13. THE "U" & "L" DIMENSIONS SHALL BE BE SELECTED BASED ON PARTICULAR APPLICATION AND THE SAME SHALL BE SUBJECT TO OWNER'S APPROVAL DURING DETAILED ENGINEERING.
- 14. ALL DIMENSIONS ARE INDICATIVE ONLY.

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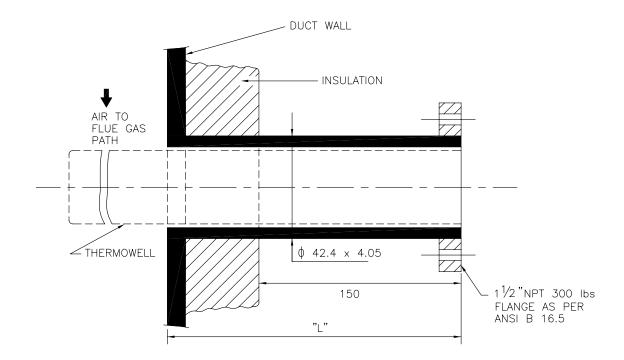
N T P C LIMITED एन री पी भी ENTERPRISE) NTPC ENGINEERING DIVISION PROJECT TYPICALTHERMAL POWER PROJECT TITLE **INSTRUMENT SOURCE CONNECTION DETAILS** FIRST ISSUE MAN AND C C&I ARCH. APPD. DATE RAWN DESIGN CHKD. M DRG. NO. 0000-999-POI-A-035 SIZE SCALE REV. NO. DESCRIPTION Α CLEARED BY Α4 N.T.S.



NOTES:-

- THIS TYPE OF TEMPERATURE BOSS IS APPLICABLE FOR THE PROCESS PRESSURE/TEMPERATURE BELOW 40 Kg/Cm2(g)/400°C
 FOR PRESSURE TIGHT JOINTS THE BOSS SHOULD HAVE INTERNAL
- 2. FOR PRESSURE TIGHT JOINTS THE BOSS SHOULD HAVE INTERNAL TAPERED PIPE THREAD Rc 1 AS PER IS:554. THE LENGTH OF THREAD ENGAGEMENT SHOULD BE AS PER ABOVE STANDARD.
- PIPES HAVING PROBABILITY OF PROLONGED VIBRATION SEAL WELDING MAY BE DONE ALL AROUND AFTER TIGHTENING THERMOWELL WITHIN THE BOSS.
- 4. SEE NOTES-2 TO 14 OF DRG. NO. 0000-999-P0I-A-035, Sh-6 Of 14.

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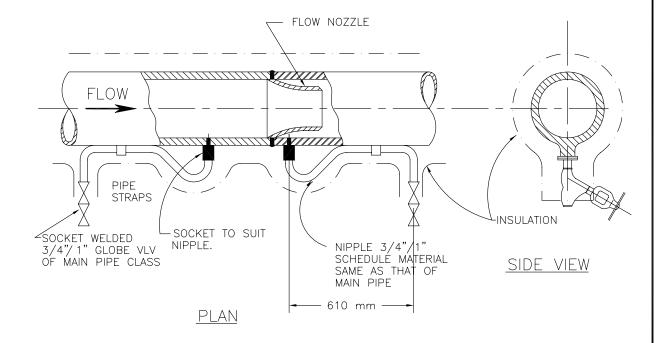


NOTES:-

- 1. THIS TYPE OF TEMPERATURE CONNECTIONS SHALL BE PROVIDED FOR TEMPERATURE MEASUREMENT IN AIR AND FLUE GAS DUCT.
- 2. MATERIAL OF THERMOWELL SHALL BE OF 316SS.
- 3. EXTERNAL CONNECTION SHALL BE OF SLIP ON FLANGED TYPE AND THERMOWELL DESIGN SHALL BE AS PER ASME.PTC-19.3 (REFER NOTES 9&10 OF DRG.NO. 0000-999-POI-A-035, Sh-6 Of 14).
- 4. BIDDER TO SUPPLY AND INSTALL THE COUNTER FLANGED AND THERMOWELL (ALONG WITH TEMP. ELEMENT).
- 5. ALL DIMENSIONS ARE INDICATIVE ONLY.

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Α	FIRST ISSUE	Mark Mark						T.G.			21.08.12			
REV. NO.	DESCRIPTION	DRAWN [DESIGN	CHKD.	М	E	С	C&I	ARCH.	APPD.	DATE	SIZE	SCALE	DRG. NO. 0000-999-POI-A-035 REV. NO.
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FLOW MEASUREMENT



NOTES:-

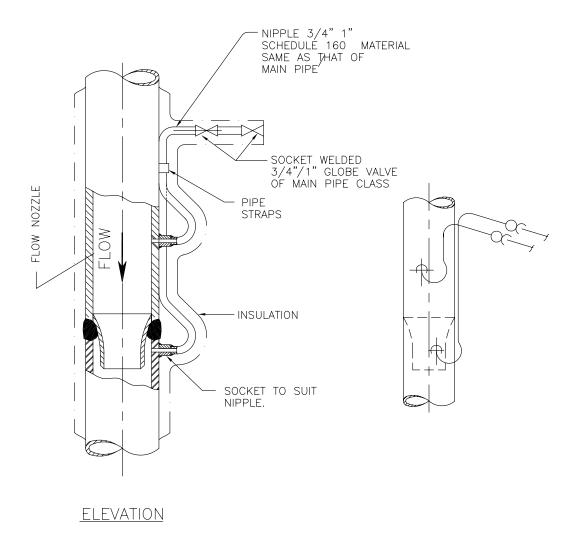
- 1. THIS METHOD OF CONNECTING NIPPLES AND VALVES ON THE HORIZONTAL PIPE IS APPLICABLE FOR MEASUREMENT OF STEAM AT TEMP. ABOVE 455°C.
- 2. FOR STEAM SERVICE IN HORIZONTAL PIPE THE PRESSURE HOLES AND CONNECTING NIPPLES SHOULD BE IN THE HORIZONTAL PLANE OF THE PIPE CENTRE LINE.
- 3. THE ENTIRE LENGTH OF THESE NIPPLES AS WELL AS SHUT OFF VALVES SHOULD BE LAGGED IN WITH STEAM LINE AS SHOWN IN THE DRAWING.
- 4. FLOW ELEMENTS SHALL BE PROVIDED WITH 3 PAIRS OF TAPPING POINTS.

FOR TENDER PURPOSE ONLY

NTPCLIMITED

GOVERNMENT OF INDIA ENTERPLE
ENGINEERING DIVISION ਇਸ ਹੀ ਧੀ ਸੀ NTPC rerprise) PROJECT TYPICALTHERMAL POWER PROJECT TITLE INSTRUMENT SOURCE CONNECTION DETAILS FIRST ISSUE C C&I ARCH. APPD. DATE DRAWN DESIGN CHKD. M REV. NO. SIZE SCALE DRG. NO. 0000-999-POI-A-035 DESCRIPTION Α CLEARED BY Α4 N.T.S.

FLOW MEASUREMENT

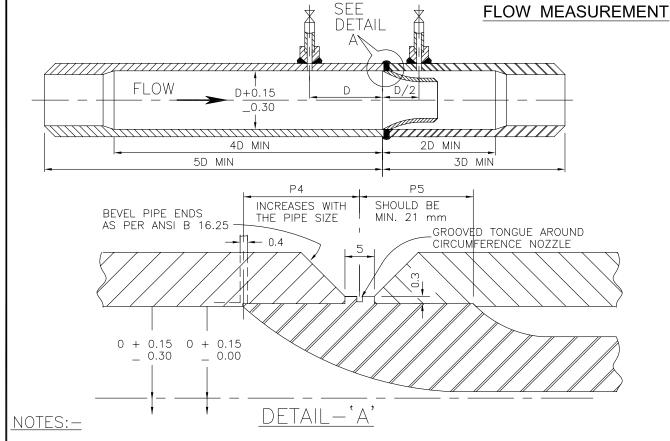


NOTES:-

- 1. THIS METHOD OF CONNECTING NIPPLES AND VALVES ON THE VERTICAL STEAM PIPE IS APPLICABLE FOR MEASUREMENT OF STEAM AT TEMP. ABOVE 455°C
- 2. THE ENTIRE LENGTH OF THESE NIPPLES AS WELL AS SHUT OFF VALVES SHOULD BE LAGGED IN WITH STEAM LINE AS SHOWN IN THE DRAWING.
- 3. ON VERTICAL STEAM PIPE BOTH HIGH TEMPERATURE (SPECIAL VENTS) NIPPLES WILL BE LONG ENOUGH SO THAT HIGH AND LOW PRESSURE CONNECTION NIPPLES WILL BE AT SAME LEVEL.
- 4. UP STREAM AND DOWN STREAM PRESSURE CONNECTIONS MUST BE INSTALLED IN DIFFERENT PLANES PASSING THROUGH THE CENTRE OF THE PIPE.
- 5. FLOW ELEMENTS SHALL BE PROVIDED WITH 3 PAIRS OF TAPPING POINTS.

FOR TENDER PURPOSE ONLY

N T P C LIMITED एन टी पी सी NTPC OVERNMENT OF INDIA ENTERP ENGINEERING DIVISION ENTERPRISE) PROJECT TYPICALTHERMAL POWER PROJECT TITLE INSTRUMENT SOURCE CONNECTION DETAILS FIRST ISSUE Mark Mark C C&I ARCH. APPD. DATE RAWN DESIGN CHKD. M DRG. NO. 0000-999-POI-A-035 SIZE SCALE REV. NO DESCRIPTION Α CLEARED BY Α4 N.T.S.



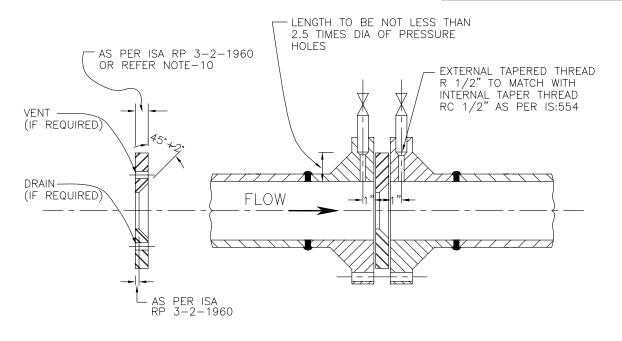
- 1. COMPLETE FLOW NOZZLE BRANCH ASSEMBLY ALONG WITH NIPPLES AND SOURCE ISOLATION VALVES SHALL BE SUPPLIED BY THE BIDDER. THE BIDDER ALSO TO INSTALL FLOW NOZZLE WITHIN THE MACHINED BRANCH, PRESSURE STUBS ON THE BRANCH PIPE (FOR ORIENTATION OF PRESSURE TAP REF. NOTE—3) ALONG WITH NIPPLE AND SOURCE ISOLATION VALVES.
- 2. THE MACHINING OF BRANCH PIPE SHOULD BE DONE AFTER PRESSURE CONNECTIONS HAVE BEEN WELDED TO PIPE AND ALSO EXTEND FOR ATLEAST 4D IN THE INLET SECTION, 2D IN THE OUTLET SECTION, MEASURED FROM THE INLET FACE OF FLOW NOZZLE. TOTAL BRANCH PIPE ASSEMBLY SHOULD BE ATLEAST A LENGTH OF 8D/5D IN THE INLET SECTION AND 3D IN THE OUTLET SECTION, MEASURED FROM THE INLET FACE OF THE FLOW NOZZLE AS SHOWN ABOVE.
- 3. ON HORIZONTAL PIPE RUN PRESSURE CONNECTIONS ARE TO BE LOCATED ON SIDES OF THE PIPE FOR LIQUID AND STEAM SERVICE AND ON THE TOP FOR DRY GAS SERVICE FOR PROCESS LIQUIDS, INSTALLATION OF PRESS. TAPS MAY BE ALLOWED WITHIN AN ANGLE OF 45° ELBOW HORIZONTAL FOR SPECIAL CASES BUT NO BOTTOM CONNECTIONS ARE ALLOWED.
- 4. THE LOCATION OF PRESSURE TAPS MUST BE WITHIN 1.5 mm(1/16") OF DISTANCE SPECIFIED AND NUMBER OF PAIRS OF PRESSURE TAPS TO BE PROVIDED WILL BE AS PER FLOW MEASUREMENT DATA SHEET.
- 5. PRESSURE TAPS SHOULD BE DRILLED RADIALLY WITH RESPECT TO PIPE AND THIS DRILLING SHOULD BE DONE AFTER ANY COUPLING FOR ATTACHING THE PRESSURE TUBING HAS BEEN WELDED TO THE PIPE. THE HOLE WHERE IT BREAKS THROUGH THE INNER SURFACE OF THE PIPE MUST BE FREE OF BURRS OR WIRE EDGE
- AND CORNER OF EDGE HOLE LEFT ROUNDED VERY SLIGHTLY (1/64" RADIOUS).

 6. RECOMMENDED MAXIMUM DIAMETERS OF PRESSURE TAP HOLES IN THE BRANCH PIPES WILL BE AS PER EN ISO 5167:2003. THE DIAMETER FOR HOLE SHOULD REMAIN SAME FOR DISTANCE NOT LESS THAN 2.5 TIME OF DIA FROM THE INNER SURFACE OF THE PIPE.
- 7. FLOW NOZZLE SHALL BE CENTRED IN THE PIPE WITHIN 0.8 mm (1/32") OF THE PIPE AXIS. INSIDE DIAMETER MEASURED AT FOUR POINTS AT ANY CROSS SECTION SHALL NOT DIFFER BY MORE THAN 1%
- SHALL NOT DIFFER BY MORE THAN 1%.

 8. BRANCH PIPE SHALL BE AS PER MAIN PIPING MATERIAL SPECIFICATION. INTERNAL SURFACE OF BORED SECTIONS MUST BE SMOOTH AND STRAIGHT, FREE FROM SCALES, PITS, BURRS OR ANY IRREGULARTIES.
- 9. FLOW NOZZLE MATERIAL SHALL BE 316 SS AND THE DESIGN AS PER ASME.
- 10. MAXIMUM UPSTREAM AND DOWN STREAM STRAIGHT LENGTH REQUIRED FROM INLET FACE OF FLOW NOZZLE SHALL BE AS PER EN ISO 5167:2003.

FOR TENDER PURPOSE ONLY एन री पी भी N T P C LIMITED NTPC ENGINEERING DIVISION TYPICALTHERMAL POWER PROJECT PROJECT TITLE **INSTRUMENT SOURCE CONNECTION DETAILS** FIRST ISSUE Mark Mark C&I ARCH. APPD. DATE С RAWN DESIGN CHKD. M Ε SIZE SCALE DRG. NO. 0000-999-POI-A-035 REV. NO. DESCRIPTION Α CLEARED BY Α4 N.T.S

FLOW MEASUREMENT



NOTES:-

- ORIFICE PLATE MOUNTED BETWEEN FLANGES WITH FLANGE TAPPING (AS SHOWN ABOVE) SHOULD BE LIMITED TO PIPE SIZES OF 2" OR LARGER.
 ORIFICE PLATE SHALL BE MOUNTED BETWEEN PIPING FLANGES WITH THE SHARP EDGE
- ORIFICE PLATE SHALL BE MOUNTED BETWEEN PIPING FLANGES WITH THE SHARP EDGE FACING UPSTREAM SUCH THAT CENTRE OF THE CONCENTRIC ORIFICE SHOULD BE WITHIN 0.79 mm (1/32") OF THE AXIS OF THE PIPE.

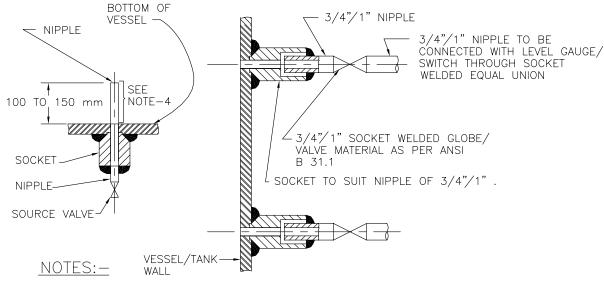
 TWO GASKETS SHALL BE INSERTED BETWEEN THE PLATE AND THE FLANGES AND INSIDE DIAMETER OF THE GASKETS SHOULD BE ATLEAST 1.5 mm (1/16") GREATER THAN THE INSIDE DIAMETER OF THE PIPE SO THAT THEY DO NOT PROTRUDE INTO THE PIPE. PIPING FLANGES SHALL BE ANSI WELD NECK, RAISED FACE TYPE. THE FLANGE IS TO BE ALIGNED WITH THE FACE PERPENDICULAR TO THE FLOW AXIS.

 BIDDER TO SUPPLY ORIFICE PLATE SPECIAL TYPE (HAVING PRESS. CONNECTIONS) OF FLANGES ALONG WITH GASKETS. NIPPLES AND SOLIPCE VALVES

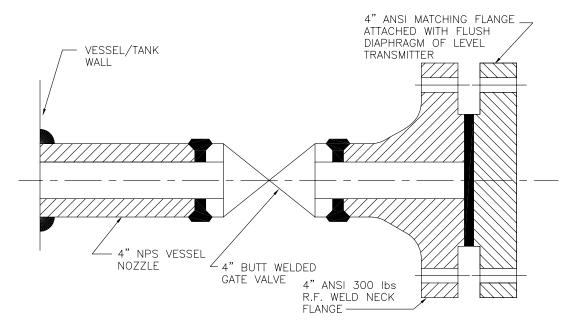
- FLANGES ALONG WITH GASKETS, NIPPLES AND SOURCE VALVES.
 ON HORIZONTAL PIPE RUN PRESSURE CONNECTIONS ARE TO BE TAKEN FROM SIDES FOR LIQUID AND STEAM SERVICE AND FROM TOP FOR DRY GAS SERVICE. FOR PROCESS LIQUIDS INSTALLATION OF PRESSURE TAPS MAY BE ALLOWED WITHIN AN ANGLE OF 45° ELBOW THE HORIZONTAL IN SPECIAL CASES BUT NO BOTTOM CONNECTIONS ARE ALLOWED.
- 7. THE LOCATION OF PRESSURE TAPS MUST BE WITHIN 1.5 mm (1/16") OF THE DISTANCE SPECIFIED.
- MAXIMUM DIAMETER OF PRESS. CONNECTION HOLES SHALL BE AS PER RECOMMENDATIONS OF ASME PTC 19.5. THE DIAMETER OF THE HOLE SHOULD REMAIN THE SAME FOR A DISTANCE NOT LESS THAN 2.5 TIMES OF THE DIAMETER BEFORE EXPANDING INTO THE PRESSURE PIPE.
- THERE MUST BE NO BURRS WIRE EDGES OR OTHER IRREGULARTIES ALONG THE EDGE
- OF THE HOLE AND IT MUST BE SQUARE AND ROUNDED SLIGHTLY (1/64" RADIUS). ORIFICE PLATE SHOULD BE FLAT WITHIN 0.02 mm (0.001") AND THE SURFACE ROUGHNESS SHOULD NOT EXCEED 20 MICRO INCH. THE THICKNESS OF THE ORIFICE 10. PLATE SHOULD BE AS PER EN ISO 5167:2003.
- FOR HORIZONTAL PIPE RUN DRAIN HOLES IN ORIFICE PLATES ARE AT THE BOTTOM 11. (APPROX. TANGENT TO INSIDE DIA OF PIPE) FOR STEAM OR GAS SERVICE. VENT HOLES SHOULD BE LOCATED ON UPPER SIDE FOR INCOMPRESSIBLE FLUID.
- ORIFICE PLATE SHOULD BE OF 316 SS (ASTM A167-54 GRADE-II) 12.
- RECOMMENDED MINIMUM LENGTHS OF STRAIGHT PIPE PRECEDING AND FOLLOWING ORIFICES SHALL BE AS PER EN ISO 5167:2003.
- THREE PAIRS OF PRESSURE TAPS SHALL BE PROVIDED WITH NIPPLES OF REQUIRED LENGTH AND SOURCE VALVES AND THE UN-USED TAPS ARE PLUGGED.
- THE INTERNAL TAPERED CONNECTION WITHIN THE FLANGE FOR PRESSURE TAPS SHOULD BE RC 1/2" AND THE NIPPLE SHOULD ALSO OF EXTERNAL THREADED R 1/2" AS PER IS:554. THE LENGTH OF THREADED ENGAGEMENT SHALL BE AS PER ABOVE STANDARD. 15.

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LEVEL MEASUREMENT



- THIS TYPE OF PROCESS CONNECTION SHALL BE USED FOR LEVEL GAUGE AND EXTERNAL CAGE TYPE FLOAT OR DISPLACER OPERATED LEVEL SWITCH.
- 2. FOR GAUGES 3/4" NIPPLE ALONG WITH 3/4" SW SOURCE VALVE AND FOR SWITCHES 1" NIPPLE ALONG WITH 1" SW SOURCE VALVE SHALL BE PROVIDED AS PROCESS CONNECTION.
- 3. SOURCE CONNECTION ON VESSEL SHOULD NOT BE LOCATED AT PLACES SUBJECTED TO INTERFACE AND TURBULENCE FROM INLETS AND OUTLETS.
- 4. IF LOWER CONNECTION IS TAKEN FROM BOTTOM OF THE VESSEL THEN THE NIPPLE MUST BE 100 mm TO 150 mm ABOVE THE BOTTOM OF THE VESSEL.

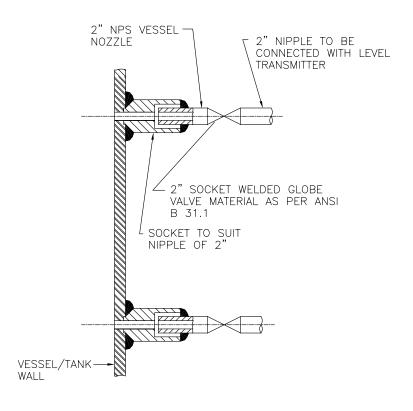


NOTES:-

- THIS TYPE OF PROCESS CONNECTION SHALL BE PROVIDED FOR TANK LEVEL MEASUREMENT OF VISCOUS OR CORROSIVE LIQUID USING FLUSH DIAPHRAGM/WAFER TYPE LEVEL TRANSMITTER.
- 2. WELDING OF MATCHING FLANGE TO GATE VALVE SHALL BE DONE BY BIDDER.

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LEVEL MEASUREMENT



NOTES:-

- 1. THIS TYPE OF PROCESS CONNECTION SHALL BE USED FOR DISPLACER TYPE LEVEL TRANSMITTER.
- 2. SOURCE CONNECTION ON VESSEL SHOULD NOT BE LOCATED AT PLACES SUBJECTED TO INTERFACE AND TURBULENCE FROM INLETS AND OUTLETS.
- 3. IF LOWER CONNECTION IS TAKEN FROM BOTTOM OF THE VESSEL THEN THE NIPPLE MUST BE 100 mm TO 150 mm ABOVE THE BOTTOM OF THE VESSEL.

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